

Improving Resolution Using eXtended Performance (XP) Columns

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GOAL

To demonstrate improved resolution of **XP** 2.5 μm Columns over traditional HPLC particle size columns for challenging separations.

BACKGROUND

It is widely accepted that transferring methods to smaller particle sizes can result in faster analysis time. By transferring a method directly to a smaller particle size, there may also be improvements in resolution. As the particle size gets smaller, however, the back pressure across the column will increase.

While the use of sub-2- μm columns may necessitate the use of a UPLC® System, HPLC users can still realize significant benefits in resolution by transferring their HPLC methods to a **eXtended Performance (XP)** 2.5 μm Column. This may be particularly beneficial for the separation of complex mixtures, where the added resolution from a smaller particle size column may help to identify impurities or target compounds without resorting to increasing column length and run times.

Improving the resolution of a related-compounds separation using eXtended Performance (XP) columns.

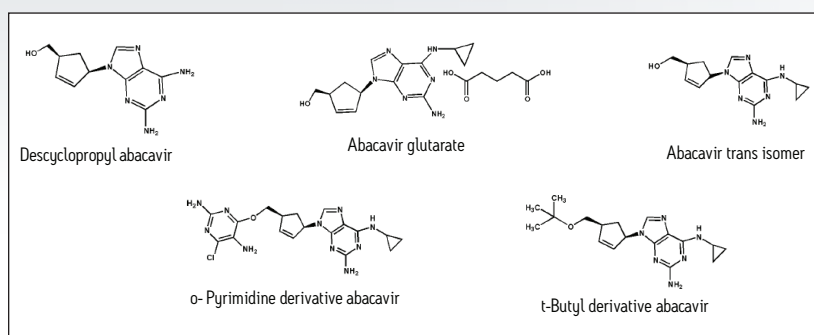


Figure 1. Abacavir components in the USP related compounds mixture.

An example of improved resolution using an **XP** 2.5 μm Column is demonstrated using a related compounds mixture of abacavir. Abacavir is a nucleoside reverse-transcriptase inhibitor that is used in anti-HIV therapy. The mixture of related compounds contains five compounds, including the main component, abacavir, shown here in glutarate form (Figure 1). The separation of abacavir from its trans-isomer is particularly challenging. Here, the overall improved separation of abacavir from its related compounds is demonstrated, comparing the use of a 3.5- μm column to a high efficiency **XP** 2.5 μm Column.

THE SOLUTION

To properly separate related compounds while minimizing extensive method development in HPLC, a highly efficient column with higher resolving power should be used. **XP** Columns contain 2.5- μm particles packed at high pressures in UltraPerformance hardware. The back pressure allowances of the **XP** 2.5 μm particle column still allow for use on an HPLC system.

To demonstrate the improvement in performance using **XP** Columns, the related compounds mixture for abacavir was tested on a 100-mm 3.5- μm , XSelect[®] CSH[™] C₁₈ Column. The same method was run using the same column chemistry and dimensions with **XP** 2.5 μm Columns. The comparative separations are shown in Figure 2.

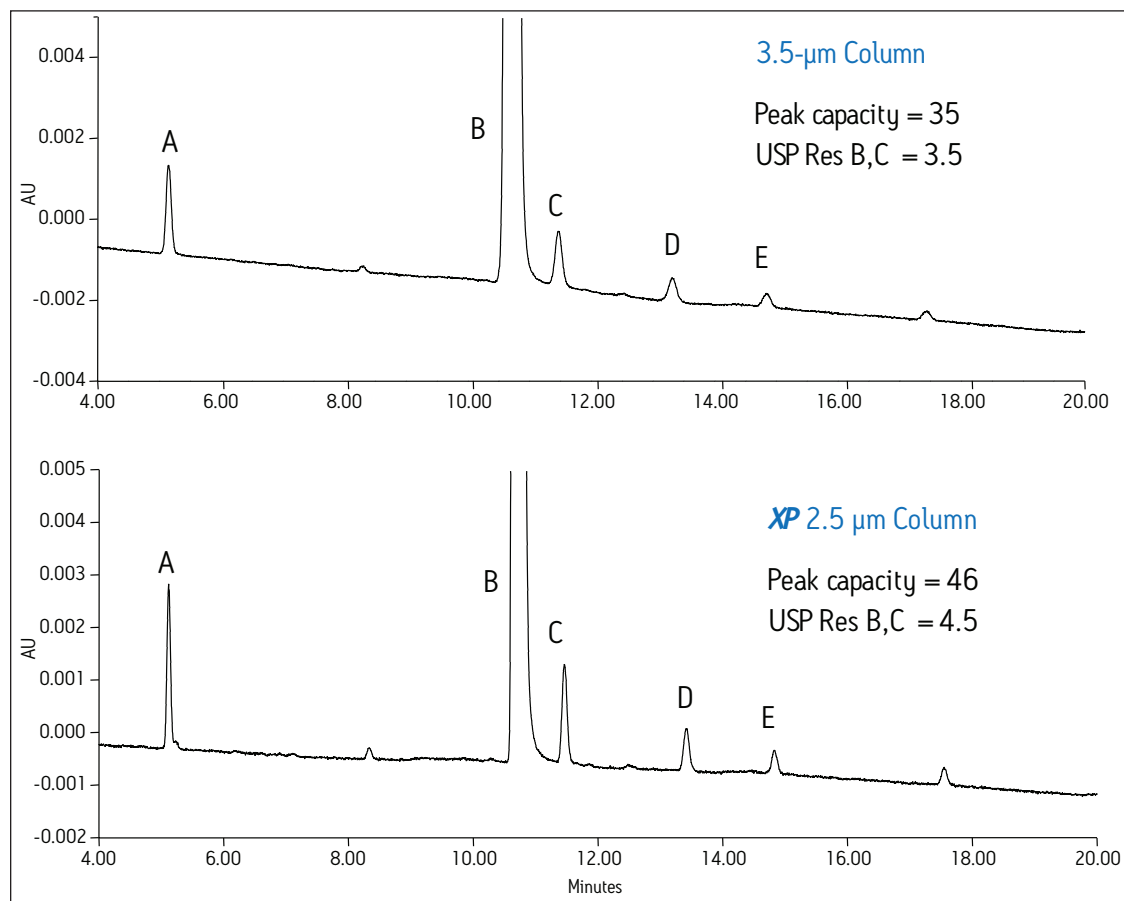


Figure 2. Separation of abacavir related compounds, demonstrating improved assay performance using an eXtended Performance (**XP**) Column. A) Descyclopropyl abacavir, B) Abacavir glutarate, C) 1R,4R Trans abacavir, D) o-Pyrimidine abacavir, E) t-Butyl abacavir.

In this case, by simply changing the 3.5- μm column to an **XP** 2.5 μm Column, significant performance improvements are seen as the overall peak capacity for the separation increases 31%, and the peak heights increase up to 42%. A 28% increase in resolution demonstrates the improved separation between closely eluting compounds abacavir and trans-abacavir. This example illustrates the capability to increase sensitivity and resolution by using an **XP** Column, which can result in more accurate identification and quantification of target compounds such as impurities.

SUMMARY

By transferring HPLC methods to an **XP** 2.5 µm Column, improvements in resolution and sensitivity can be achieved. This was demonstrated with a related compounds method for abacavir, in which an overall improvement of 31% in peak capacity, up to 42% in peak height, and 29% in resolution were observed by changing the 3.5-µm column to an **XP** 2.5 µm Column. The use of **XP** Columns allows HPLC users to maximize the separation performance on their HPLC systems, lessening the need for further method development, and promoting cost-effective asset utilization.

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