

## Impurities test for Tranexamic Acid (EP method)

### SAMPLE PREPARATION:

**Test Solution:** Dissolve 0.2 g of Tranexamic acid in water and dilute to 20 mL with same solvent.

**Reference solution-a:** Dilute 5 mL of test solution in 100 mL water, dilute 1 mL of this solution to 10 mL with water.

**Reference solution-b:** Dissolve 20 mg of Tranexamic acid (containing impurity C) in water and dilute to 2 mL with same solvent.

**Reference solution-c:** Dissolve 12 mg of Impurity D in water and dilute to 100 mL with same solvent, dilute 1 mL of this solution to 50 mL with water. Dilute 5 mL of this solution to 200 mL with water.

### CHROMATOGRAPHIC CONDITIONS:

**Instrument:** UltiMate 3000 LC

**Column:** Hypersil GOLD (4.6\*250mm, 5 um, p/n 25005-254630, lot no.:13285)

**Mobile phase A:** Dissolve 11 g of anhydrous sodium dihydrogen phosphate in 500 mL water and add 5 mL of triethylamine and 1.4 g of sodium lauryl sulfate. Adjust to pH 2.5 with OPA and dilute to 600 mL with water. Add 400 mL of methanol

**Separation Mode:** Isocratic

**Column temperature:** 25°C

**Flow rate:** 0.9 mL/min

**Injection Volume:** 20 µL

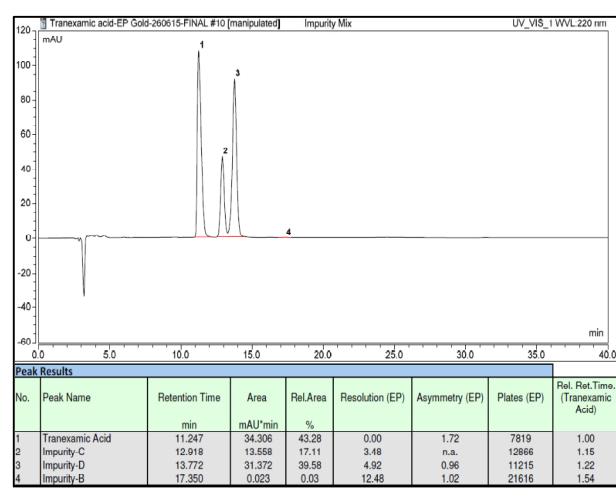
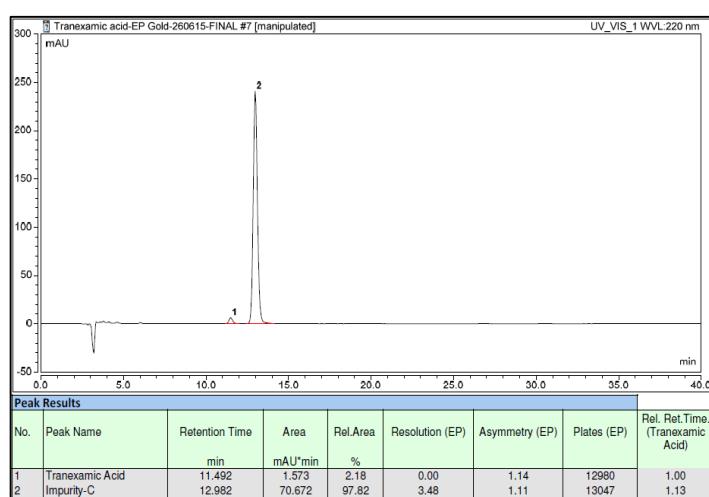
**Detector wavelength:** UV 220nm

**Run Time:** 40 min

### System Suitability Results:

Sr. No.	Parameters	EP Criteria	Obtained Results
1	Resolution between Tranexamic acid & impurity-C in reference solution (b)	Minimum 1.5	3.48
2	RRT of Impurity C, D and B with reference to Tranexamic acid	Impurity-C= about 1.1min Impurity-D= about 1.3 min Impurity-B= about 1.5 min	Imp-C= 1.15 Imp-D= 1.22 Imp-B =1.54

### CHROMATOGRAMS:



**System Suitability:**

**Impurity Mix:**