

VALIDATION KIT

ENG

Clarity Software + Hardware

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To facilitate the orientation in the **Validation kit** manual and **Clarity** chromatography station, different fonts are used throughout the manual. Meanings of these fonts are:

Instrument (blue text) marks the name of the window to which the text refers.

Open File (italics) describes the commands and names of fields in **Clarity**, parameters that can be entered into them or a window or dialog name (when you already are in the topic describing the window).

WORK1 (capitals) indicates the name of the file and/or directory.

ACTIVE (capital italics) marks the state of the station or its part.

The bold text is sometimes also used for important parts of the text and the name of the **Clarity** station. Moreover, some sections are written in format other than normal text. These sections are formatted as follows:

Note: Notifies the reader of relevant information.

Caution: Warns the user of possibly dangerous or very important information.

Marks the problem statement or trouble question.

Description: Presents more detailed information on the problem, describes its causes,

etc.

Solution: Marks the response to the question, presents a procedure how to remove it.

1 Brief Description

The quality of analytical data is an issue that has been gaining increased attention in many laboratories these days. One of the requirements for ensuring the reliability of generated results is the validation of all instrumentation and procedures that are used to acquire data.

1.0.1 Levels of Qualification

For chromatography datastations, usually three levels of validation (qualification) are relevant:

Installation Qualification (IQ): a procedure confirming that the datastation was successfully installed and that the installation contains all needed files of the correct version. Installation qualification is an integral part of the **Clarity** Chromatography datastation installation procedure and could be performed at any time.

Operational Qualification (OQ): a procedure confirming that the datastation is performing according to manufacturer's specifications. In Clarity, OQ Validation Wizard serves this purpose. Chromatography data are acquired and analyzed with prepared procedures and the acquired results are compared with expected values. **System Suitability Test (SST)** module is required for this type of qualification. For performing OQ on systems without digital acquisition of signal, a **Validator** precise peak generator is also required.

Performance Qualification: a procedure confirming that the analytical system is fit for a given type of analysis. Usually, the overall system performance is tested by this procedure with respect to the requirements of the desired application. **Clarity** datastation offers many tools in the **System Suitability Test (SST)** module to efficiently evaluate the system performance.

1.0.2 Operational Qualification of Clarity datastation.

This manual describes the **Operational Qualification** of **Clarity** datastations.

It is possible to perform Operational Qualification in two different ways :

1. Validation with an A/D converter

Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD A/D converter and a Validator peak generator (a part of Validation Kit, p/n CVK) are required for this type of validation. The Validator will generate signal which is received by A/D converter and acquired dataset is compared with

expected values. This way of validation will prove the entire acquisition chain from analog signal input to result calculation.

2. Validation with a Virtual detector

For systems with digital acquisition this is the only feasible way of validation. The input of signal is simulated via OQ detector (a control module developed specifically for the purpose of OQ Validation), which is able to send data into **Clarity** in exactly the same way as a real chromatography instrument would do. This will ensure that digital signal is processed correctly after being received from detector. OQ detector is a part of **Clarity** software, so no extra hardware is needed for this type of validation.

Performing of the validation procedure is facilitated by OQ Validation Wizard, which automatically opens the prearranged sequence and all the methods needed, sets all the parameters, launches measurement and saves and prints the results. The installation of the wizard is optional (although turned on in the Typical installation), and it is always possible to install it separately into exiting installation of Clarity.

Caution:

In case of "Validation with a virtual detector", control module OQ detector has to be installed otherwise OQ validation cannot be performed. During **Full** and **Typical** installation of OQ detector is installed automatically. During **Custom** installation select Universal Drivers option - OQ detector is part of it.

1.1 System requirements

 DataApex Clarity Chromatography Station version 2.8 or higher is required for performing Operational Qualification.

Note: Clarity can be updated to last version free of charge. Latest updates are available on the www.dataapex.com website in the Download section.

Note: The Clarity version number can be found in the About – Clarity dialog invoked using the Help – About command.

- Clarity SST module, an optional part of Clarity software (p/n A22), is necessary for data evaluation.
- A Validator is needed for hardware validation of systems equipped with Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD A/D converters. For systems with digital data acquisition it is possible to perform validation of software only by using OQ detector (a part of standard Clarity installation). It is not possible to perform the validation of Clarity station which is used with an A/D converter by the use of OQ detector if the station does not have GC Control (p/n A23), LC Control (p/n A24) or CE Extension (p/n A31) purchased.
- Printer configured on the PC. Virtual PDF printer can be used instead of hardware printer.

1.1.1 Competency to perform Validation

The OQ is primarily intended for trained service personnel who have experience performing validations of chromatography systems with **Clarity** datastations. However, it can also be used by experienced users for in-house validation. The operator must be familiar with **Clarity** datastation operations.

DataApex provides a **certificate** to service personnel who are trained in the use of the **Validation kit**. This certificate entitles the bearer to perform validations on behalf of **DataApex**.

1.1.2 Validity of Validation

The validity of the performed validation is dependent on type of performed Operational Qualification.

1. Validation with an A/D converter

The validation of systems equipped with **Colibrick**, **INT7**, **INT9**, **U-PAD**, **U-PAD2** or **Net-PAD** A/D converter is valid one year.

2. Validation with a Virtual detector

The validation of systems without A/D converter where a digital acquisition and control of chromatography systems is used can be adjusted to meet requirements of the organization but the maximum validity of this type of validation is two years.

1.2 Clarity Validation Kit Content

The Clarity Validation Kit consists of:

- Validator version 2
- Clarity Validation Kit Manual
- AC power adapter
- Cable for connecting the Validator to Colibrick, INT7, INT9,U-PAD, U-PAD2 or Net-PAD converters or to the Terminal Board.
- Terminal board
- · Validator Certificate

1 Installation Qualification

Installation Qualification (IQ) is a procedure confirming that the datastation was successfully installed and that the installation contains all needed files of the correct version. Installation qualification is an integral part of the **Clarity** Chromatography datastation installation procedure and could be performed at any time.

1.3 Evaluation of installation qualification

When IQ utility finishes the test it displays an *Installation Qualification Report* which can be evaluated. It is possible to obtain a few result types. If there are any problems detected, it is possible to locate problematic file in the expanded file list and take relevant countermeasure. An example of blank of *Installation Qualification Report* is available in the chapter "Appendices" on pg 34...



Fig 1: Installation Qualification - report

2 Operational Qualification

Operational Qualification is a procedure confirming that the datastation is performing according to manufacturer's specifications. The OQ Validation Wizard provides the solution. With a precise peak generator (Validator) or OQ detector, simulated chromatography data is acquired and analyzed using prepared procedures and the acquired results are compared with expected values.

2.1 Parameters tested during Operation Qualification:

- Retention time precision and accuracy
- Voltage (peak height) measurement precision and accuracy
- Area determination precision and accuracy
- Calibration and calculations ESTD and ISTD methods
- · Consistency of acquisition ranges

2.2 List of used files

The OQ_VALIDATION folder, located in the BIN subdirectory of the Clarity installation (C:\CLARITY\ by default), contains the AD_CONVERTER and VIRTUAL_DETECTOR subfolders with all the sequences, methods, calibrations, SST and report style files.

2.2.1 Methods

- OQ_CAL.MET method for constructing calibration curve and a linearity test.
- OQ_ESTD.MET method for checking the reproducibility and accuracy of measured data and ESTD calculation.
- OQ_ISTD1.MET OQ_ISTD3.MET methods for checking the ISTD calculation and consistency of measuring ranges.

2.2.2 Calibration files

OQ_CAL.CAL used for linearity and ESTD tests OQ_ISTD.CAL used for ISTD test

2.2.3 SST files

OQ ESTD.SST and OQ ISTD.SST

Files used for comparing acquired data with expected values. Those files are located in the OQ CLARITY project directory.

2.2.4 Report styles

OQ_LINEARITY.STY, OQ_ESTD.STY, OQ_ISTD.STY

Report styles used for printing the Validation Protocol. Fields for entering validation results, and signatures are provided in the footer of the reports.

2.2.5 Sequence

OQ SEQ.SEQ

The passive sequence will automatically perform all measurements and print the Calibration linearity test report (the *Print Results* checkbox in the PostRun Setting dialog must be checked).

2.2.6 Desktop file

DATA.DSK

A desktop file with the user settings needed for the OQ validation procedure. The settings include and will automatically open the project, the sequence and set the postrun, SST table and other options.

2.3 Validation procedure description

During the **Operational Qualification** procedure, a series of chromatograms, which are specified by the OQ_SEQ.SEQ sequence, will be acquired and evaluated. Chromatogram data set 2 generated by the **Validator** will be used in case of validation with an A/D converter. When only software validation is performed, integrated OQ detector will generate necessary dataset instead.

2.3.0.1 Calibration Curve Linearity

The linearity of a calibration curve will be tested by constructing a calibration curve for peak 1-5.

Using the *Chromatogram data set 2*, first five chromatograms will be acquired.

The OQ_CAL.CAL calibration file will be recalibrated using the acquired data.

FINALLY, THE CALIBRATION CURVE REPORT WILL BE PRINTED FROM THE SEQUENCE USING THE OQ_LINEARITY.STY REPORT STYLE.

The evaluated parameters are:

Parameter	Expected value
Calibration curve slope	500 +/- 2
Calibration curve intercept	0,0 +/- 0,5
Correlation factor	min 0,999999

2.3.0.2 Reproducibility and Precision, ESTD calculation

The remaining six chromatograms for ESTD and six chromatograms for ISTD calculations will then be acquired.

The results for ESTD chromatograms will be compared using the OQ_ESTD.SST system suitability method and a report will be printed using the OQ_ESTD.STY report style.

The evaluated parameters for ESTD are:

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 1	Lower	0,49	4,5	0,85	0,009
	Upper	0,51	5,5	0,95	0,011
	RSD%	1,5	2	2	2

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 3	Lower	1,49	495	89,0	0,99
	Upper	1,51	505	91,0	1,01
	RSD%	0,4	0,1	0,1	0,1
PEAK 5	Lower	2,49	49800	8950	99,95
	Upper	2,51	50200	9050	100,05
	RSD%	0,2	0,01	0,1	0,01

This step, besides testing the precision and reproducibility of retention time, area and peak height, also tests the ESTD calculation and report. Using **UPAD** or **INT7** A/D boards, the minimum distinguishable time step in starting an analysis at 10 Hz sample rate is 0,003 min and the **RSD**% limits for retention time coresponds to this value.

The limits set for the Peak 1 peak reflect the detection near the determination limit.

2.3.0.3 Acquisition ranges, ISTD calculation

The results for ISTD chromatograms will be compared using the OQ_ISTD.SST system suitability method and a report will be printed using the OQ_ISTD.STY report style.

After finishing the sequence:

- collected files will be manually opened by the user in the Chromatogram window (Overlay mode must be ON) and then
- compared against the OQ_ISTD.SST system suitability method that contains defined limits for expected values.
- Finally, a report will be printed using the OQ_ISTD.STY report style.

The evaluated parameters for ISTD are:

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 2	Lower	0,99	4,5	0,85	0,950
	Upper	1,01	5,5	0,95	1,050
	RSD%	0,60	2,00	2,00	2,00

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 4	Lower	1,99	49,5	8,9	9,950
	Upper	2,01	50,5	9,1	10,0500
	RSD%	0,30	0,75	0,75	0,50
PEAK 5	Lower	2,49	495	89,0	99,500
	Upper	2,51	505	91,0	100,500
	RSD%	0,20	0,75	0,75	0,20

The limits reflect the processing of a low-level signal at different ranges. This results in a difference in noise levels.

2.4 Evaluation of validation procedure

When validation procedure is finished it is necessary to check all results. These results are propagated into three independent reports which are printed and also stored next to chromatograms created during validation procedure.

2.4.0.1 Calibration linearity test

When first part of validation sequence is finished there is created first report called *Clarity linearity test* which summarizes results for calibration curves of peaks 1 - 5. It is necessary to check whether *Slope*, *Offset* and *Correlation Factor* values for all five calibration curves are within limits. Upper part of report contains results from current validation procedure, expected values and their limits are listed in bottom part. Image below highlights these sections. It is necessary to check all five calibration curves and all of their values have be within limits in order to be possible to claim that *Calibration linearity test* passed.

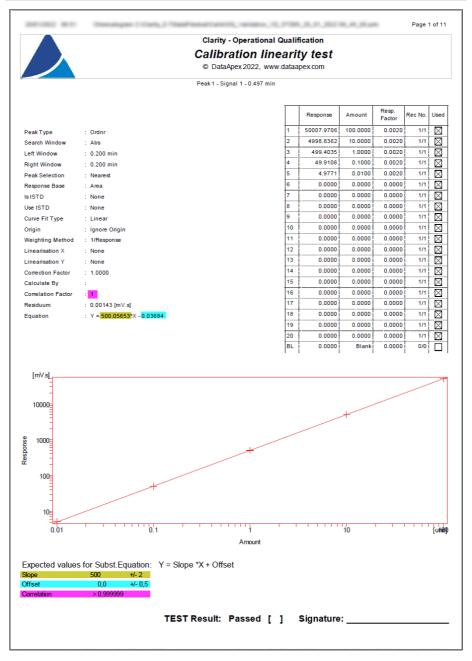


Fig 2: Calibration linearity test - report

2.4.0.2 Reproducibility and Precision, ESTD calculation

When second part of validation sequence is finished there is created second report called *ESTD calculation test* which summarizes results for reproducibility and precision for peaks 1, 3 and 5. It is necessary to check SST tables - *Overall SST Result* table and individual *SST Result Component "Peak X"* tables for peaks 1, 3 and 5. *Overall SST Result* table lists overall results for all three evaluated peaks. *Peak 2* and *Peak 4* are excluded from evaluation thus their results are intentionally missing.

SST Result Component tables have to consist of precisely six chromatograms (not more nor fewer) and all six chromatograms have to contain ESTD abbreviation in their names

All the tables have to filled in with green signs only in order to be able to claim that *ESTD calculation test* passed. Presence of a single red sign in any of all tables causes *Overall SST Result* to fail.

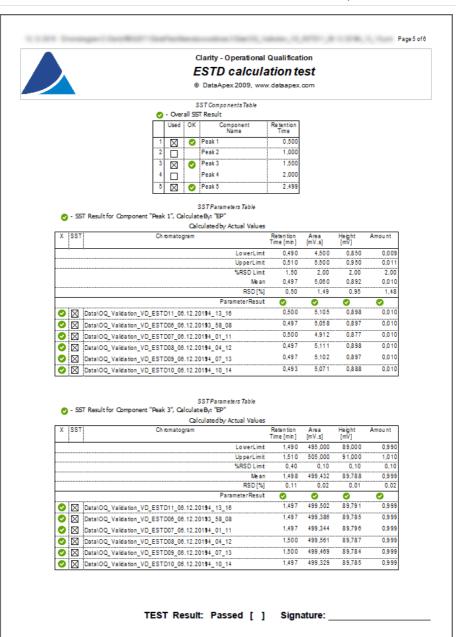


Fig 3: ESTD calculation test - report

2.4.0.3 Acquisition ranges, ISTD calculation

When last part of validation sequence is finished there is created last report called *ESTD calculation test* which summarizes results for acquisition ranges for peaks 1, 3 and 5. It is necessary to check SST tables - *Overall SST Result* table and individual *SST Result Component "Peak X"* tables for peaks 1, 3 and 5. *Overall SST Result* table lists overall results for all three evaluated peaks. *Peak 2* and *Peak 4* are excluded from evaluation thus their results are intentionally missing.

SST Result Component tables have to consist of precisely six chromatograms (not more nor fewer) and all six chromatograms have to contain *ISTD* abbreviation in their names.

Page 5 of 6 Clarity - Operational Qualification ISTD calculation test © DataApex 2009, www.dataapex.com SST Components Table 🗸 - Overall SST Result Used | OK Component Retention Time 0,500 П Peak 1 2 Peak 2 1.000 \times 3 Peak 3 Peak 4 2,000 \times Peak 5 5 2.500 × SST Parameters Table SST Result for Component "Peak 2", Calculate By: "EP" Calculated by Actual Values X SST Chromatogram Retention Area Amount He igh t Time [min] 0.990 4 500 0.850 LowerLimit 0.950 UpperLimit 5.500 0.950 1.050 %RSDLimit 0.60 2.00 2.00 2.00 Mean 0.997 4.999 0.899 1.000 RSD [%] 0,00 0,92 0,58 0,88 Parameter Result 3 0 3 0 Data IOQ_Va ida tion_VD_IS TD17_06.12.20194_31_28 0.997 4.965 0.895 0.994 0.997 5,069 0,905 1,013 Data OQ_Validation_VD_ISTD12_06.12.20194_16_18 0.997 5.045 0.907 1,009 Data OQ_Validation_VD_ISTD13_06.12.20194_19_20 0.997 4.973 0.896 0.994 Data IOQ_Va ida tion_VD_IS TD14_06.12.20194_22_22 Data IOQ_Va idation_VD_ISTD15_06.12.20194_25_24 0,997 4,984 0.897 0,996 0.997 4,959 0.895 0.993 Data IOQ_Va idation_VD_ISTD16_06.12.20194_28_26 SST Parameters Table SST Result for Component "Peak 4", Calculate By: "EP" Calculated by Actual Values ISS Chromatogram Retention Time [min] Area [mV.s] Amount LowerLimit 1,990 49,500 8,900 9.950 2,010 50,500 9,100 10,050 UpperLimit %RSDLimit 0,30 0,75 0,75 0,50 49,998 10,000 Mean 1 999 8 986 RSD[%] 0,07 0,16 0,12 0,12 Parameter Result **②** 2.000 49,914 8,973 9.993 DatalOQ_Validation_VD_ISTD17_06.12.20194_31_28 2,000 50,129 8,995 10,022 Data OQ_Validation_VD_ISTD12_06.12.20194_16_18 2.000 50,041 8,996 10.003 Data OQ_Validation_VD_ISTD13_06.12.20194_19_20 1 997 49,991 8 987 9 992 Data OQ_Validation_VD_ISTD14_06.12.20194_22_22 2.000 50,001 8.989 9.994 Data/OQ_Validation_VD_ISTD15_06.12.20194_25_24 Data IOQ_Va idation_VD_ISTD16_06.12.20194_28_26 2.000 49.914 8,973 9,993 TEST Result: Passed [] Signature:

Fig 4: ISTD calculation test - report

When entire validation process is finished, all three reports are printed, checked and evaluated as passed they be combined with passed *IQ report* and *Certificate of Clarity station validation*.. An example of possible certificate is available in the chapter "Appendices" on pg 34.. This chapter also contains blank examples of reports for all three reports.

3 OQ Validation Wizard

OQ Validation Wizard is an easy way to perform Operational Qualification (OQ) in Clarity, both with A/D converter card in PC or with digital acquisition equipped chromatograph. It consists of several steps, in which you can select a type of validation, A/D hardware used and validation project filename. This chapter provides a step-by-step description of the entire procedure. Output of the OQ is a printed report, which is one of prerequisites necessary for quality assurance audit of analytical laboratories.

Step 1: Launching the wizard

Launch the wizard with OQ Validation Wizard item in Windows Start menu (Start – Programs – Clarity – OQ Validation Wizard).

Caution:

Even though it is allowed to launch OQ Validation Wizard without **Clarity** SST Extension installed, OQ will fail after finishing first few chromatograms as some files necessary for data evaluation will be missing.

Caution:

Remember to configure a *Default Printer* in *Windows Printer Settings*. It can be also a virtual PDF printer, but avoid Microsoft Print to PDF printer or similar printers requiring user response. It may cause crash at the end of validation.

Step 2: Welcome

Informational dialog, just press *Next* to continue. Please note that this dialog will stay on top of your desktop during entire process of validation. In case this is not convenient for you it is possible to turn this feature off by using the *Not On Top* button.



Fig 5: Welcome

Step 3: Validation Type

In this step you can select type of validation. Choose :

- "Validation with an A/D converter" to perform Operational Qualification with external Validator connected to A/D converter card (Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD). External Validator is a part of Clarity Validation kit (P/N Val2).
- "Validation with a Virtual detector" if you are using digital acquisition of detector signal (without hardware A/D card in your computer). In this case, entire OQ proceeds on software level without any additional hardware needed and wizard will thereby skip over following Step 4 and Step 5.

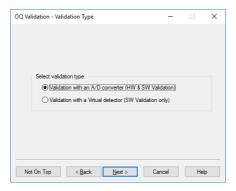


Fig 6: Validation Type

Step 4 : Hardware

Select an item according to an A/D converter installed on your station. With Net-PAD selected one must specify network location of particular Net-PAD device (see Net-PAD Setup).

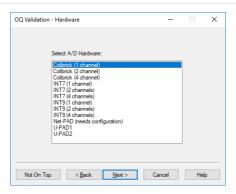


Fig 7: Hardware

Step 5: Validator

Setting up the Validator. Follow the instructions in the dialog.

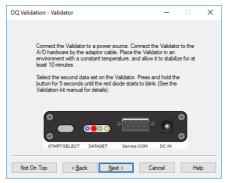


Fig 8: Validator

Step 6: Project

Enter the name of validation project. It is recommended to choose a project name carefully for the convenience of its future finding and checking.

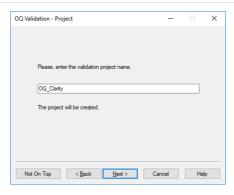


Fig 9: Project

Step 7: Ready

This step summarizes all selected values.

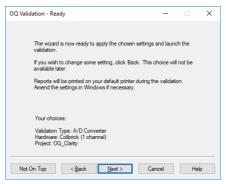


Fig 10: Ready

Step 8: Running

This dialog indicates the progress of the entire validation process. During the validation, after you confirm the Login Dialog, several windows will automatically be opened (*Instrument, Data Acquisition, Sequence, Chromatogram*). You can check actually measured chromatograms in Data Acquisition window and supervise the entire process in the Sequence window. It is strongly recommended not to interfere with the process of validation and not to set anything in Clarity during the entire validation. During the process, it is also recommended not to perform other tasks that are demanding on your CPU.

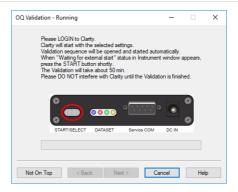


Fig 11: Running

Step 9: Finished

This dialog acknowledges that the validation has finished. You can select the Installation Qualification Report to be displayed immediately. Otherwise it can be opened and printed later.

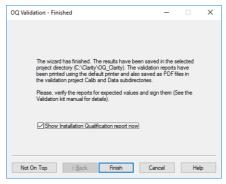


Fig 12: Finished

4 Validator

4.1 Description



Fig 13: Validator - front view

The **Validator** is a precise analog signal generator device. The data is stored in the FLASH EEPROM memory in digital form and is converted to analog data using a 1-bit D/A pulse width modulator. This converter guarantees full monotonicity, good linearity and no missing datapoints. The signal resolution is *20bit*.

The Validator 37-pin connector corresponds to the wiring of the **DataApex Colibrick**, **INT7**, **INT9**, **U-PAD**, **U-PAD2** or **Net-PAD** A/D converters and is suitable for direct connection.

The **Validator** analog signal output is in parallel connected to all (potentionally four) analog inputs of the A/D boards. The LOW and AGND pins are shortened together in the Validator.

The **DI1 to DI4** digital inputs (connected to the A/D board **OUT1 – OUT4** digital outputs) allow for external triggering of data generation.

The **D01 – D04** digital outputs (connected to the A/D board **IN1 - IN4** digital inputs) enable sending a starting impulse to the data acquisition device.

Note:

The starting impulse is a part of chromatogram data set, in standard chromatogram data sets the starting impulse is generated only on the **DO1** digital output.

The **Validator** can be connected either directly to the DataApex A/D board 37-pin connector through the extension cable or through the terminal board to any other data acquisition device.

Four sets of chromatogram data are stored in Validator. The sets can be selected by holding the **START/SELECT** button for sufficient time (**longer than 5 seconds**). The selected set is indicated by one of the four indicating LEDs.

The four indicator LEDs reflect the state of the generator.

- · Active LED indicates the data set selected
- Steady light = Generating a signal
- Blinking = Idle



Fig 14: Validator - Controls

The data generation can be started by pressing the **START/SELECT** button, or by changing the Validator *DI1* input level. The start impulse is generated to Validator *D01* output.

4.2 Technical specification

4.2.1 Generated data parameters:

Signal Accuracy +/- 1 mV at 10 V Range Signal Resolution +/- 10 uV at 10 V Range Signal Linearity -/+ 0,0015% Time Accuracy 0,01% (stabilized state)

4.2.2 Chromatogram data set options:

Chromatogram Size

4 data sets with maximum length 70 min at 10 Hz, can be connected together to one data set maximum length 290 min.

Sample Frequency

10, 25, 50, 100 Hz programmable in chromatogram data set.

Output Signal Range

10V, 1,25 V, 150 mV programmable in chromatogram data set.

Chromatogram Start

Change of the DO1 -DO4 digital output state is programmable in the chromatogram data set .

Data set generation start

The data set generation is started by releasing the START/SELECT button, or by changing the state of any of the DI1 – DI4 digital inputs from *HIGH* (open) to *LOW* (closed)

The impulse must be at least 10 ms long after 250 ms of steady state.

4.2.3 Power supply

The Validator is powered with 6V DC from AC power adapter.

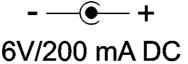


Fig 15: Power supply connector description

4.3 Operation

When connected to a power supply, the **Validator** is ready to generate the data using the first data set.

<u>Start</u> generating manually by pressing the **START/SELECT** button, or by changing the state of the *DI1* digital input (connected to the **OUT1** digital output of the A/D board) from *High* to *Low*.

<u>Stop</u> generating manually by pressing the **START/SELECT** button again, or by changing the state of the **DI1** digital input from *High* to *Low*.

The selection of data set is performed by holding the **START/SELECT** button for 5 sec, the active indicating LED begins to change in 2 sec intervals.

By releasing the **START/SELECT** button the data set corresponding to the blinking LED is selected.

The actual chromatogram start is indicated by the impulse generated on the **DO1** contact. As it is a part of chromatogram data, it is slightly delayed to the release of the **START/SELECT** button or the starting impulse on the **DI1** contact. The data set may contain multiple start impulses, thus a series of chromatograms may be simulated from one chromatogram data set

4.4 Validator Calibration

Each Validator is accompanied with a **Certificate of Calibration**. It states the **Validator** serial number, description of chromatograms in Flash EEPROM, model and serial number of the equipment used for calibration, date, name and signature of the person performing the calibration.

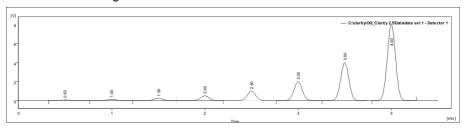
Calibration certificate is valid for a limited period of one year from the day of the calibration. Following its expiration, the **Validator** should be recalibrated at DataApex facility.

4.5 Description of chromatogram data sets

The data used for generating chromatograms are stored in a FLASH EEPROM memory. The programming of datasets requires special software and can be done through the RS232 serial port (Service COM) by the manufacturer.

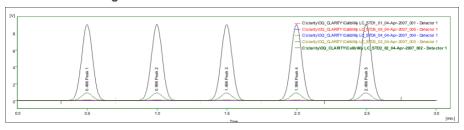
Note: The Validator can be supplied or re-programmed with different data sets upon request.

Chromatogram data set 1

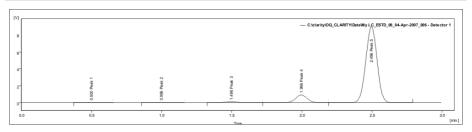


This chromatogram set is used for optional further testing. It consists of single chromatogram **eight gaussian peaks**, evenly spaced by 30 s and increasing in size by a factor of 2. The last peak height is 8000 mV and area is 50000 mV.s. The chromatogram length is 300 s, after this time it is repeated indefinitely.

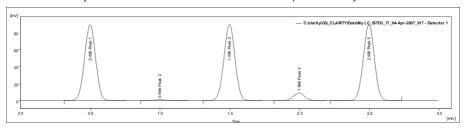
Chromatogram data set 2



This chromatogram set is used throughout the entire validation procedure. It consists of seventeen individual chromatograms, containing five **gaussian peaks**, evenly spaced by 30 sec. The individual chromatogram length is 180 s. First five chromatograms have peaks of the same size, decreasing by factor of 10 in each subsequent chromatogram. The first chromatogram has peak heights 9000 mV and areas 50000 mV.s. Those chromatograms serve for the generation of calibration file and linearity testing.



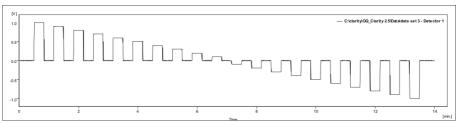
Next six identical chromatograms have **peaks increasing in size by factor of 10**, the last peak has height 9000 mV and area 50000 mV.s. They are used for ESTD calculation and reproducibility tests.



Last six chromatograms have peaks 1, 3, 5 of the same size: height 90 mV and area 500 mV.s, peak 2 has height 0,9 mV and area 5 mV.s and peak 4 has height 9 mV and area 50 mV.s. They are used for ISTD calculations and range consistency check.

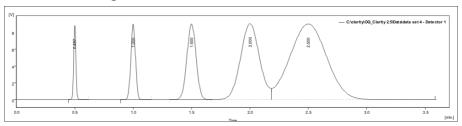
Note: The range is decreased to 150 mV to reduce noise, some pulses are generated during Range switching.

Chromatogram data set 3



This chromatogram is used for optional further testing. It consists of **twenty square peaks**. The heights decrease from 1 000 mV to -1000 mV in 100 mV steps. The total chromatogram length is 820 s, the peaks are spaced by 20 s and their width is 20 s. The **baseline** is at 0 mV

Chromatogram data set 4



This chromatogram is used for optional further testing. It consists of five gaussian peaks of the same height, evenly spaced and increasing in width by a factor of 2. The later peaks are overlapping. The total chromatogram length is $200 \, \text{s}$, the peaks are spaced by $30 \, \text{s}$, the baseline is at $0 \, mV$ and the first peak's height is $9000 \, \text{mV}$. The first peak's area is $12 \, 500 \, \text{mV}$.s.

Validation kit 5 Options

5 Options

5.1 Validation of systems without the SST module

Without the Clarity SST module, the measured chromatogram's results can be evaluated against the specifications provided in the chapter "Validation procedure description" on pg 9., using a suitable spreadsheet program (e.g. MS Excel). This option is not supported by DataApex.

5.2 Use with other data systems

A **Terminal Board** can be used for connecting the **Validator** through cables. This allows for the testing of the functionality of the leads or for operation with other data systems. The board has screw contacts for Analog signal OUT, Digital signal IN (External Start) and Digital signal OUT (Start OUT).

Validation kit 6 Troubleshooting

6 Troubleshooting

When the validated system does not meet the specified criteria, please check this chapter for possible causes and remedies.

The OQ_linearity calibration curve slope, (also peak area and height for ESTD test) are outside specified limits.

• The A/D board is not properly calibrated. The reported voltage differs from the actual value more than that which is allowed by manufacturer's specifications. As relative measurements by comparison of unknown samples to standards are commonly used in chromatography, this problem is usually not critical and the board can still be used. The problem will only be critical when an absolute evaluation based on tabulated response factors or a calibration from other systems will be used.

The RSD% limits for peak areas and heights are exceeded.

A/D board malfunction or external interferences can cause increased baseline noise.

- Inspect the baseline for possible spikes.
- If using the connection through cables, try directly connecting the Validator by the extension cable to the A/D board.

The RSD% and Absolute limits for RT are not met.

With **U-PAD**, on certain slow computers with **Windows 98** operating system, data can be lost in communication on the **USB** line during a processor overload.

 On such computers, avoid demanding disk operations such as disk backup, antivirus scanning, extensive printing during data acquisition.

ISTD or ESTD evaluation in SST module fails.

- Check that the correct SST method files are used. That is OQ_ISTD.SST method for evaluation of the ISTD chromatograms and OQ_ESTD.SST method for evaluation of ESTD chromatograms.
- Check that <u>only</u> the ESTD (or ISTD) chromatograms are loaded in the Chromatogram window.

ISTD or ESTD evaluation SST tables contain single chromatogram only.

- Check that the correct desktop file is used. There has to be used DATA.DSK desktop file.
- Check if Overlay mode is enabled. For correct evaluation of SST results
 Overlay mode has to be enabled. For more information about Overlay
 mode refer to Clarity Help.

Validation kit 6 Troubleshooting

The absolute limits for ESTD Amounts are exceeded.

This typically appears when the **Validator** was not stabilized enough before starting the sequence or when its temperature was changing (i.e. it was placed on some heat source like on top of a computer).

• Place the **Validator** in constant environment, let it stabilize and then repeat the validation.

7 Appendices

- 1. Certificate of calibration of the Validator (an example)
- 2. Certificate of electromagnetic compatibility of the Validator
- 3. Certificate of calibration of the metering device, used for factory calibration of a Validator
- 4. ISO 9001 certificate of DataApex company
- 5. Example of Certificate of Clarity station Validation, issued by the company who performs QA

Certificates can be downloaded in high resolution from DataApex website (www.dataapex.com).



Validator Certificate 95/04

Validator S/N: 95

Validated: March 13, 2018 Validation Expiry: March 13, 2019

Validation performed using calibrated HP Digital Multimeter 34401A S/N 3146A11899 (EZU Calibration list 201700127)

CHROMATOGRAM DATA:

SET1: Single chromatogram eight gaussian peaks, evenly spaced by 30 s and increasing in size by a factor of 2.

The last peak height is 8000 mW and area is 50000 mW.s. The chromatogram length is 300 s, after this time it is repeated indefinitely.

SET2: Seventeen individual chromatograms, containing five gaussian peaks, evenly spaced by 30 sec. The individual chromatogram length is 180 s. First five chromatograms have peaks of the same size, decreasing by factor of 10 in each subsequent chromatogram. The first chromatogram has peak heights 9000 mV and areas 50000 mV.s. Those chromatograms serve for the generation of calibration file and linearity testing. Next six identical chromatograms serve for the generation of calibration file and sinearity testing. Next six identical chromatograms have peaks increasing in size by factor of 10; the last peak has height 9000 mV and area 5000 mV.s. Last six chromatograms have peaks 1, 3, 5 of the same size: height 90 mV and area 500 mV.s. peak 2 has height 0,9 mV and area 5 mV.s and peak 4 has height 9 mV and area 50 mV.s.

SET3: Twenty square peaks. The heights decrease from 1 000 mV to -1000 mV in 100 mV steps. The total chromatogram length is 820 s, the peaks are spaced by 20 s and their width is 20 s. The baseline is at 0 mV.

SET4: Five gaussian peaks of the same height, evenly spaced and increasing in width by a factor of 2 (two). The later peaks are overlapping. The total chromatogram length is 200 s, the peaks are spaced by 30 s, the baseline is at 0 mV and the first peak height is 9000 mV. The first peak area is 12 500 mV.s.

The Validator was calibrated and programmed with the above-described data sets. It was tested and it was found to comply with DataApex technical specifications.

Validation performed by:

Authorized signature:

DataApex www.dataapex.com



EMC

Ref. Certif. No.

IECEE-EZU-07-0008-EMC

IEC SYSTEM FOR MUTUAL RECOGNITION
OF TEST CERTIFICATES FOR ELECTRICAL
EQUIPMENT (IECEE)

CB EMC TEST
CERȚIFICATE

Product

Validator

Name and address of the applicant

DataApex spol. s r.o. Lety 24, 252 29 Dobřichovice, Czech Republic

Name and address of the manufacturer

DataApex spol. s r.o. Lety 24, 252 29 Dobřichovice, Czech Republic

Name and address of the factory

DataApex s.r.o. Podhradská 1704/1, 155 00 Praha 5, Czech Republic

Ratings and principal characteristics

6 V DC, 500 mA (adapter: 230 V, 50 Hz, 50 mA)

Trademark (if any)

Model / Type Ref.

dditional information

Validator

PUBLICATION

EDITION

A sample of the product was tested and found to be in conformity with

CISPR 24 CISPR 22 1997+Am.1:2001+Am.2:2002 2005

As shown in the Test Report Ref. No. which forms part of this Certificate

702864-01/01, 702864-01/02 of: 09.10.2007

This CB EMC Test Certificate is issued by the National Certification Body

Elektrotechnický zkušební ústav, s.p. Pod Lisem 129, 171 02 Praha 8 – Troja Czech Republic

A Signar

Power

Date: 6.12.2007

Certification and Inspection Manager

Issued 2003-05

702864-01

list 1 z 2



ezü elektrotechnický kalibrační list č. 201700127



Elektrotechnický zkušební ústav, s.p., Pod Lisem 129, 171 02 Praha 8, Kalibrační laboratoř č. 2294, akreditovaná ČIA podle ČSN EN ISO/IEC 17025:200.

Zákazník: DataApex, spol. s r. o.

Petržílkova 2583/13

158 00 Praha 5 - Stodůlky

Kalibrované měřidlo: Digitální multimetr

Hewlett Packard Výrobce:

Typ: 34401A Výrobní číslo: 3146A11899

Datum přijetí: 27.6.2017

Datum provedení: 14.7.2017

Podmínky prostředí: Teplota 23 °C \pm 2 °C, relativní vlhkost 45 % \pm 25 %.

Použité etalony: Multifunkční kalibrátor Datron 4700 v.č. 21121-14

Multimetr Wavetek 1281 v.č. 42742

Návaznost: Etalony jsou navázány na ČMI.

Použité metody: Metodika kalibrace MK8 - pouze stejnosměrné napětí

Výsledek kalibrace: Naměřené hodnoty jsou uvedeny na listu 2. Měřidlo bylo označeno štítkem

s číslem tohoto kalibračního listu a s datem provedení kalibrace.

Nejistota měření: Uvedená rozšířená nejistota měření je součinem standardní nejistoty měření a koeficientu rozšíření k=2, což pro normální rozdělení odpovídá

pravděpodobnosti pokrytí cca 95 %. Standardní nejistota měření byla určena

v souladu s dokumentem EA 4/02.

Měřil: Ing. Vladimír Choura

V Praze dne 24.7.2017

Ing. Jan Černý technický vedoucí laboratoře

Kalibračni list nesmi být bez pisemného souhlasu vydávající laboratoře dále rozmnožován jinak než celý. Naměřené hodnoty se týkají jen kalibrovaného měřidla. Na hodnoty označené jako neakreditované se akreditace ČIA nevztahuje.

Kalibrační list č. 201700127 naměřené hodnoty

list 2 z 2

					% meze	Meze	Melletete
		Konvenčně			dovolené	dovolené	Nejistota
Funkce	Rozsah	pravá hodnota	Indikace měřidla	Chyba měřidla	chyby	chyby (±)	měření
VDC-2W	120 mV	11,9995 mV	11,9987 mV	-0,74 µV	-18	4,08 µV	0,46 µV
VDC-2W	120 mV	59,9985 mV	59,9966 mV	-1,92 μV	-30	6,48 µV	0,87 µV
VDC-2W	120 mV	109,9977 mV	109,9942 mV	-3,4 µV	-38	9,0 μV	1,2 µV
VDC-2W	120 mV	-109,9979 mV	-109,9963 mV	1,5 µV	17	9,0 µV	1,2 µV
VDC-2W	1,2 V	0,119997 V	0,119999 V	0,0017 mV	15	0,0118 mV	0,0015 mV
VDC-2W	1,2 V	0,599997 V	0,600001 V	0,0039 mV	12	0,0310 mV	0,0045 mV
VDC-2W	1,2 V	1,099993 V	1,100000 V	0,0068 mV	13	0,0510 mV	0,0082 mV
VDC-2W	1,2 V	-1,099989 V	-1,100003 V	-0,0134 mV	-26	0,0510 mV	0,0083 mV
VDC-2W	12 V	1,19999 V	1,20000 V	0,008 mV	8	0,092 mV	0,010 mV
VDC-2W	12 V	3,59998 V	3,60001 V	0,030 mV	17	0,176 mV	0,028 mV
VDC-2W	12 V	5,99996 V	6,00001 V	0,052 mV	20	0,260 mV	0,045 mV
VDC-2W	12 V	8,39994 V	8,40002 V	0,073 mV	21	0,344 mV	0,063 mV
VDC-2W	12 V	10,99993 V	11,00002 V	0,094 mV	21	0,435 mV	0,082 mV
VDC-2W	12 V	-1,19999 V	-1,20001 V	-0,024 mV	-25	0,092 mV	0,011 mV
VDC-2W	12 V	-10,99995 V	-11,00006 V	-0,116 mV	-27	0,435 mV	0,083 mV
VDC-2W	120 V	11,9999 V	12,0001 V	0,21 mV	18	1,14 mV	0,10 mV
VDC-2W	120 V	59,9997 V	60,0009 V	1,24 mV	38	3,30 mV	0,72 mV
VDC-2W	120 V	109,9996 V	110,0016 V	2,0 mV	37	5,6 mV	1,3 mV
VDC-2W	120 V	-109,9995 V	-110,0020 V	-2,6 mV	-46	5,6 mV	1,3 mV
VDC-2W	1 kV	0,099999 kV	0,100001 kV	0,0018 V	13	0,0145 V	0,0013 V
VDC-2W	1 kV	0,500001 kV	0,500006 kV	0,0051 V	16	0,0325 V	0,0060 V
VDC-2W	1 kV	0.900002 kV	0.900011 kV	0,010 V	19	0,051 V	0,010 V
VDC-2W	1 kV	-0.900001 kV	-0.900013 kV	-0.012 V	-23	0,051 V	0,010 V

značení funkcí:

VDC-2W

stejnosměrné napětí

Meze dovolené chyby jsou stanoveny podle roční specifikace výrobce měřidla.

Konec kalibračního listu.

Elektrotechnický zkušební ústav Kalibrační laboratoř Pod Lisem 129 171 02 Praha 8 - Troja



CERTIFICATE

The Certification Body of TÜV SÜD Management Service GmbH

certifies that



DataApex, spol. s r.o. Lety 24

252 29 Dobřichovice Czech Republic

with the location

Petržílkova 2583/13 CZ - 158 00 Praha 5 Czech Republic

has established and applies a Quality Management System for

Software development. Development and production of hardware and measurement instruments inclusive of trade activities in these fields.

An audit was performed, Order No. 704076499. Proof has been furnished that the requirements according to

ISO 9001:2015

are fulfilled.

The certificate is valid from 2019-01-04 until 2022-01-03.

Certificate Registration No.: 12 100 30406 TMS





TÜV SÜD Management Service GmbH • Zertifizierungsstelle • Ridlerstrasse 65 • 80339 München • Germany www.tuev-sued.de/certificate-validity-check

TUV®

CERTIFICADO

СЕРТИФИКАТ

CERTIFICATE

ZERTIFIKAT

Certificate of Clarity station Validation

Certificate No.: 01/2018

User: Example Laboratories Ltd.

John Analyst, head of QA laboratory

John Analyst, nead of

Software: Clarity
Version: 7.4.1.088
S/N: 11-54321

A/D Board: Colibrick 2-channel, S/N: 1234

Computer: LAB01

Operating System: Windows 7 Service Pack 1

Validator: Validator ver.2

The chromatography datastation specified above was properly installed and its functionality verified by procedure developed by the DataApex, Ltd. This certificate confirms, that the station is functional and performs according to the manufacturer's specifications. Part of this certificate are the Installation Qualification Report and properly checked and signed records of the Calibration Insensity Test, ESTD Calculation Test and ISTD Calculation Test.

The Validation was performed by qualified service engineer of Instrument Service Company.

Validation performed by: Peter Qualificator

Signature:

Date: 01.01.2018

Authorization number: XX123

Company name: AB Company

User: John Analyst

Signature: Date: 01.01.2018

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□ IQ	_		×
File Help			
Installation Qualification Repo	ort		
Date			
Serial number of application			
User Code	_		
Version of application			
Build date of application Instruments			
Extensions	_		
Controls	-		
Certification file	_		
Checksum of cert. file	_		
Date of cert, file	_		
User			
System	19042		
Acquisition and hardware devices	ECF		
Core Files, Embedded Components: Files Show files list »			
3 rd Party Packages			
No external packages installed.			
Checked by:Signature:			

Fig 16: Installation qualification blank report

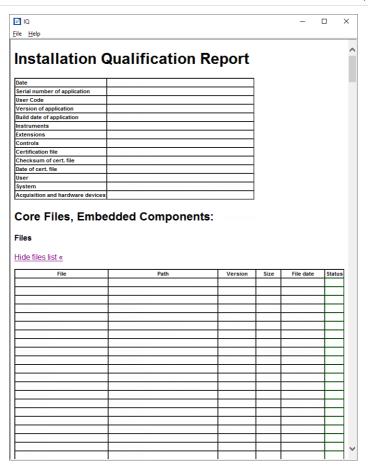


Fig 17: Installation qualification blank report

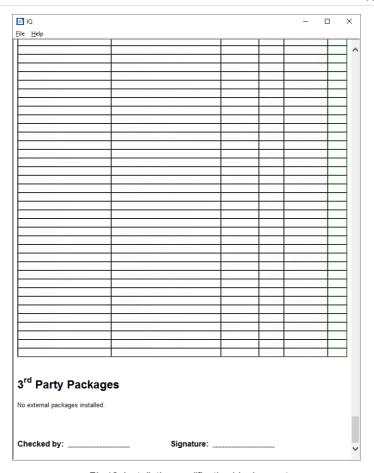


Fig 18: Installation qualification blank report

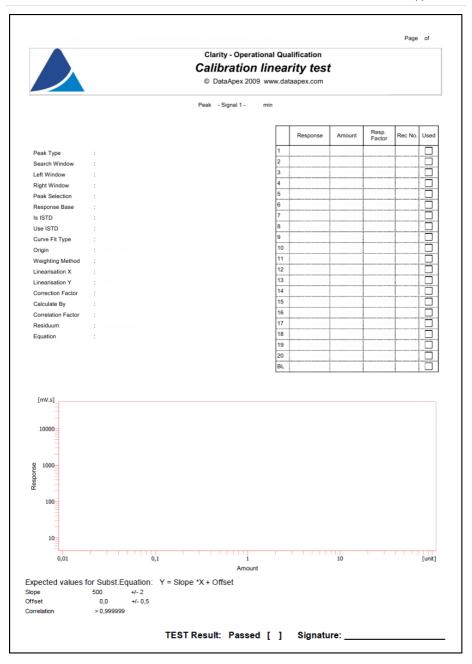


Fig 19: Calibration linearity blank report

				C		on linea	ualification arity test ataapex.com		
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	Compound	Level	Used Level	Ret. time	Amount	Area	Height	Date	
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	1								
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lation	> 0,99999								

Fig 20: Calibration linearity blank report

	Clarity - Operational Qualification	Page of
	Calibration linearity test	
	© DataApex 2009 www.dataapex.com	
	nal 1	
	Standard	
	Subst.Equation: Y = Slope *X + Offset 10 +/- 2	
Correlation >	0,0 +/- 0,5 0,999999	

Fig 21: Calibration linearity blank report

DataApex 2009, www.dataapex.com				y - Operational TD calcul a		
Corrigin						
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Method	File Name				File Created	
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Method						
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Clarity		PC-017				i lumi
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Report Style	Printed Version Info:					
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Sample Commendation Sample Samp						
Sample Commendation Sample Samp	Sample Description:					
Sample Parameters: Amount [unit] :	Sample ID					
Amount [unit] :	Sample	:				
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Mobile Phase : Temperature : Flow Rate : Pressure : Vote : * * Autostop : External Start : Subtraction Chromatogram : Matching : Base : Calibration File : Calculation : Scale Factor : Units After Scaling : Uncal. Response :	mounidu			Бу		
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				:		
Security Sec	ometameu rime :		Column Length		Column CalC.	

Fig 22: ESTD test blank report

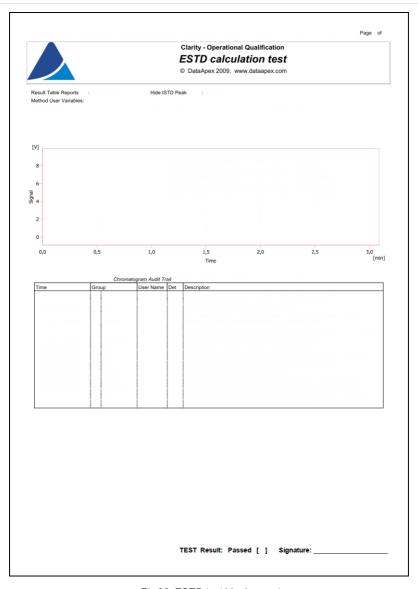


Fig 23: ESTD test blank report

	Clarity - Operat	ional Qualifi	cation		
	ESTD cald	ulation	test		
	© DataApex 2009				
	SST Components To - Overall SST Result	ible			
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	2 0				
	3 🗇				
	4 🗇				
	5 🔲				
	SST Parameters Ta	late.	_		
- SST Result for Component "	", Calculate By: "EP"	DIO			
	Calculated by Actual				
X SST C	hromatogram	Retention Time [min]	Area [mV.s]	Height [mV]	Amount
-	Lower Limit	0,490	4,500	0,850	0,009
	Upper Limit %RSD Limit	0,510 1,50	5,500 2,00	0,950 2,00	0,011 2,00
	Mean	1,30	2,00	2,00	2,00
	RSD [%]				
	Parameter Result				
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- SST Result for Component "	", Calculate By: "EP" Calculated by Actual \ hromatogram	/alues Retention Time [min]	Area [mV.s]	Height [mV]	Amount
- SST Result for Component "	", Calculate By: "EP" Calculated by Actual \ hromatogram Lower Limit	/alues Retention Time [min]	[mV.s] 495,000	[mV] 89,000	0,990
- SST Result for Component "	", Calculate By: "EP" Calculated by Actual variations and Calculated by Actual Variations and Calculated by Actual Variation (Calculated by Actual Variation	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
- SST Result for Component "	", Calculate By: "EP" Calculated by Actual \(\) hromatogram Lower Limit \(\) \(/alues Retention Time [min]	[mV.s] 495,000	[mV] 89,000	0,990
- SST Result for Component "	", Calculate By. "EP" Calculated by Actual \ hromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%]	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
-SST Result for Component *	", Calculate By: "EP" Calculated by Actual \(\) hromatogram Lower Limit \(\) \(/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
- SST Result for Component "	", Calculate By. "EP" Calculated by Actual \ hromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%]	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
- SST Result for Component "	", Calculate By. "EP" Calculated by Actual \ hromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%]	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
- SST Result for Component "	", Calculate By. "EP" Calculated by Actual \ hromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%]	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990
- SST Result for Component * X SST	", Calculate By. "EP" Calculated by Actual \ hromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%]	/alues Retention Time [min] 1,490 1,510	[mV.s] 495,000 505,000	[mV] 89,000 91,000	0,990

Fig 24: ESTD test blank report

					Page o
	Clarity - Operation				
	ESTD calc				
	© DataApex 2009,	www.dataa	pex.com		
	SST Parameters Tab	le			
	Calculate By: "EP" Calculated by Actual V	alues			
X SST Chromatogr	ram	Retention Time [min]	Area [mV.s]	Height [mV]	Amount
	Lower Limit	2,490	49800,000	8950,000	99,950
	Upper Limit	2,510	50200,000	9050,000	100,050
	%RSD Limit	0,20	0,01	0,10	0,01
	Mean		Ì		
	RSD [%]				
	Parameter Result				
		i	i i	i	
			 		
			İ		
	.2.2021 12.41.20				100,008
			İ	i i	
;_ ;					
	TEST Result:	Bassed /	Size.		

Fig 25: ESTD test blank report

			y - Operational			
		IST	D calcula	tion	test	
			Apex 2009, ww			
Chromatogram Info: File Name					File Created	
Origin	; Accured, Acquisitor				Acquired Date	: 17.1
Original Project	: Validation Project				Ву	
Method					Last Stored Date	
Computer Clarity					User	:
Ciarity	: Composition FULL					
Printed Version Info:						
Printed Version	: - 811 - 17 - 2 - 2021 - 1				Printed Date	
Report Style	:				Ву	: 00 - 0011 00000
Calibration File	: 0.000/000000					
Computer					User	
Clarity	: 0 = 9 0 4 0 07 700					
Project	: 1000000000000000000000000000000000000					
Sample Description:						
Sample Description: Sample ID	• 1077117					
Sample						
	•					
Sample Parameters:						
Amount [unit]					Dilution	
Inj. Volume [µL]						
ISTD1 Amount [unit]					ISTD2 Amount [unit]	
ISTD3 Amount [unit]	: 0.0				ISTD4 Amount [unit]	
ISTD5 Amount [unit]	: 0.0				ISTD6 Amount [unit]	
ISTD7 Amount [unit]					ISTD8 Amount [unit]	
ISTD9 Amount [unit]	: 0.0				ISTD10 Amount [unit]	
Analysis User Variables:					Method User Variables:	
AnalysisUserVar1	: 0				MethodUserVar1	
AnalysisUserVar2	: 1				MethodUserVar2	
AnalysisUserVar3	: 1				MethodUserVar3	
Acquisition Method						
Description						
Created			Ву			
Modified	:		Ву	:		
Processing Method						
Description						
Created			Ву			
Modified	: 4.12.1010 13		Ву	:		
0.1			Batantia			
Column			Detection	:		
Mobile Phase Flow Rate			Temperature Pressure	:		
Note			riessule			
	-					
Autostop			External Start			
Subtraction Chromatogra	m :		Matching			
Base		Calibration File			Calculation :	
Scale Factor		Units After Scaling			Uncal. Response :	
Unretained Time		Column Length			Column Calc. :	
Result Table Reports		Hide ISTD Peak				
	-		-			

Fig 26: ISTD test blank report

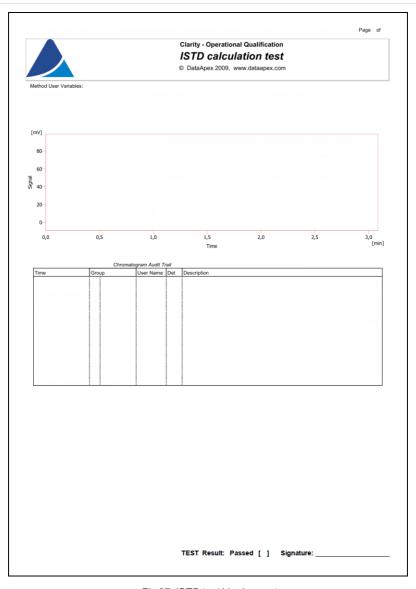


Fig 27: ISTD test blank report

	Clarity - Opera	tional Qualifi	cation		
	ISTD cald	ulation	test		
	© DataApex 200	9, www.dataap	oex.com		
	SST Components T - Overall SST Result	able			
	Used OK Componer	t Retention	on		
	Name	Time			
	3 0				
	45				
	5 🗖				
			_		
- SST Result for Compo	SST Parameters To onent " ", Calculate By: "EP"	ible			
- 331 Result for Compo	Calculated by Actual	Values			
X SST	Chromatogram	Retention	Area	Height	Amount
	Lower Limi	Time [min]	[mV.s] 4,500	[mV] 0,850	0,950
	Upper Limit	1,010	5,500	0,950	1,050
	%RSD Limi		2,00	2,00	2,00
	Mear RSD [%]				
	Parameter Result				
	SST Parameters Ta	able			
SST Popult for Compo					
- SST Result for Compo	onent " ", Calculate By: "EP"				
- SST Result for Compo		Values	Area [mV.s]	Height [mVl	Amount
	onent " ", Calculate By: "EP" Calculated by Actual	Values Retention Time [min]	Area [mV.s] 49,500	Height [mV]	Amount 9,950
	onent" ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limit	Values Retention Time [min] 1,990 2,010	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
	onent" ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500	[mV] 8,900	9,950
	onent" ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limit	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
x sst	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050
X SST	onent " ", Calculate By: "EP" Calculated by Actual Chromatogram Lower Limi Upper Limi %RSD Limi Mear RSD [%]	Values Retention Time [min] 1,990 2,010 0,30	[mV.s] 49,500 50,500	[mV] 8,900 9,100	9,950 10,050

Fig 28: ISTD test blank report

Clarity - Operati	onal Qualifi	cation		
ISTD calc				
ISTD calc				
⊕ DataApex 2009	. www.ualdd	pox.com		
SST Parameters Tall	le			
- SST Result for Component " ", Calculate By: "EP" Calculated by Actual V	alues			
X SST Chromatogram	Retention Time [min]	Area [mV.s]	Height [mV]	Amount
Lower Limit	2,490	495,000	89,000	99,500
Upper Limit	2,510	505,000	91,000	100,500
%RSD Limit	0,20	0,75	0,75	0,20
Mean				
RSD [%]				
Parameter Result		i		
			i	
Π				
		ļ		

Fig 29: ISTD test blank report