

Poster Reprint

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Automated sample preparation using CTC PAL3 to analyze >570 pesticides in an orange by the combination of GC/MS/MS and LC/MS/MS techniques

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Introduction

Automated sample preparation can not only increase testing efficiency, but also reduces dependency on in-person activity. For example many lab chemists had to stay at home due to COVID-19 pandemic, resulting in a lot of sample testing been delayed due to the shortage of chemist availability. Compared with manual work, an automated workflow, especially coupled online to mass spectrometry, is less manpower reliant and a best choice to tackle this kind of situation.

The manual sample preparation process for QuEChERS includes solvent extraction, salting and cleaning, with multi-time of shaking/vortex and centrifugation. This process avoids dependency on chemist time and increases the precision of the results due to reducing human error.

An automated workflow was developed to analyze multi-class pesticides in orange with the combination of GC/MS/MS and LC/MS/MS techniques. Sample preparation was automatically done with CTC PAL3 on the basis of QuEChERS, which ensured consistent and high quality results. Worth mention, using scripts, the sample preparation was done in overlapped mode, avoiding additional sample prep overhead time.

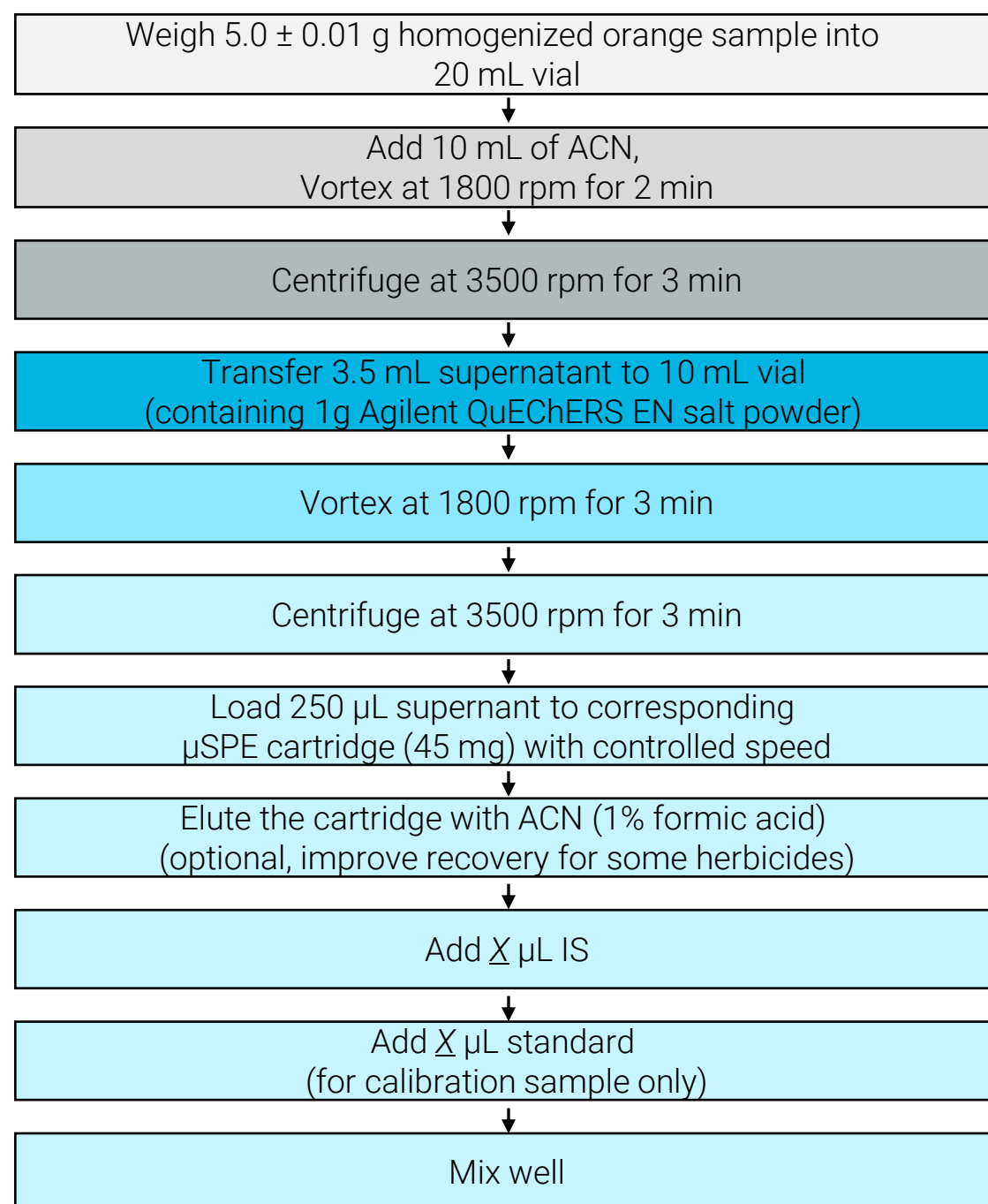
Validations were done at three different spiking levels (10µg/Kg, 20µg/Kg, 50µg/Kg) with 5 replicates for each level. The validation results for automatic sample preparation and manual sample preparation were summarized and compared.



Figure 1. Instruments used in the experiment

Experimental

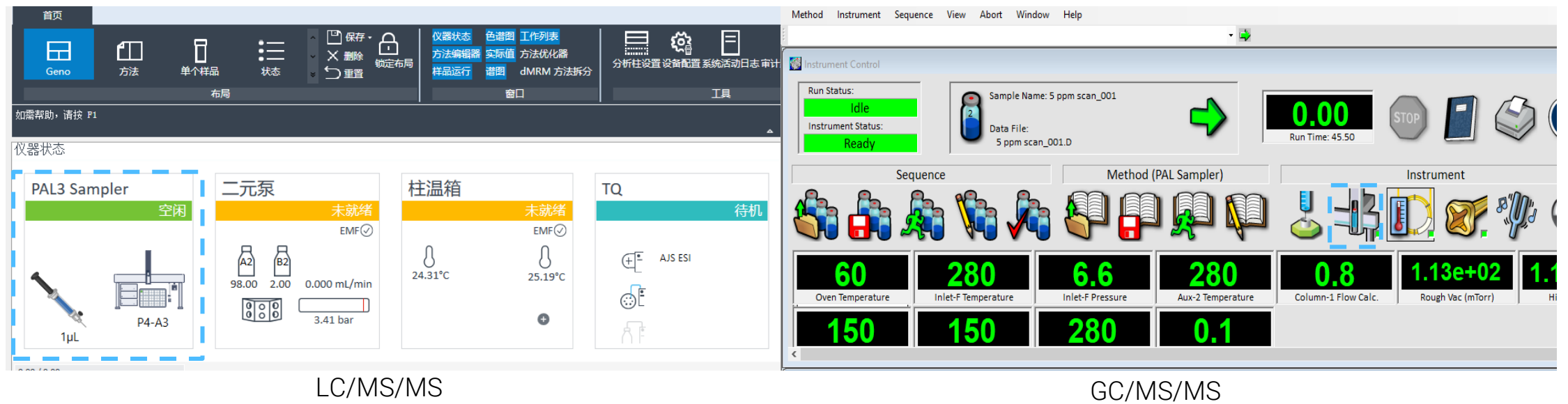
Automatic sample Prep.



Partial parameters of PAL3 auto sample prep.

Conditioning		Internal Standard	
Conditioning Solvent Source	none	Internal Standard Source	none
Conditioning Solvent Index	2	Internal Standard Index	54
Conditioning Solvent Volume	100 µL	Internal Standard Volume	7.7 µL
Conditioning Solvent Fill Speed	10 µL/s	Internal Standard Fill Speed	1 µL/s
Sample µSPE		Solvent Addition	
µSPE Sample Load Volume	257 µL	Solvent Source	none
µSPE Sample Fill Speed	5 µL/s	Solvent Index	1
Elution		Solvent Volume	16.45 µL
Elution Solvent Source	none	Solvent Fill Speed	5 µL/s
Elution Solvent Index	2	Target Standard	
Elution Volume	100 µL	Target Standard Source	none
Elution Solvent Fill Speed	5 µL/s	Target Standard Index	52
Protectants		Target Standard Volume	3.85 µL
Protectant Source	none	Target Standard Fill Speed	1 µL/s
Protectant Index	3	Mixing	
Protectant Volume	0 µL	Mix Cycles	5
Protectant Fill Speed	5 µL/s	Mix Volume	500 µL
		Injection	

Instrument control panel



Liquid tools
Used for transferring different volumes of solutions

Vortex
Used for extraction

Centrifuge

Liquid container
Store solutions for cartridge elution



μSPE plate
For sample cleaning

Sample plate
20 mL vials with samples

salt plate
10 mL vials with salts

Needle wash station



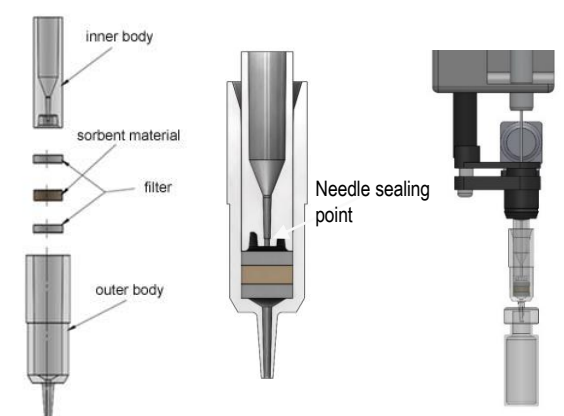
Picture: liquid tools



Picture: centrifuge

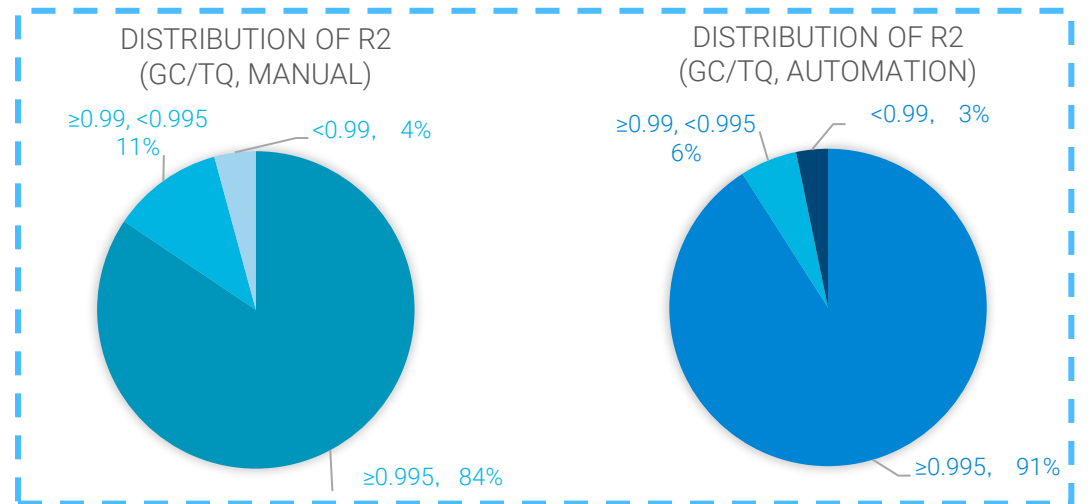
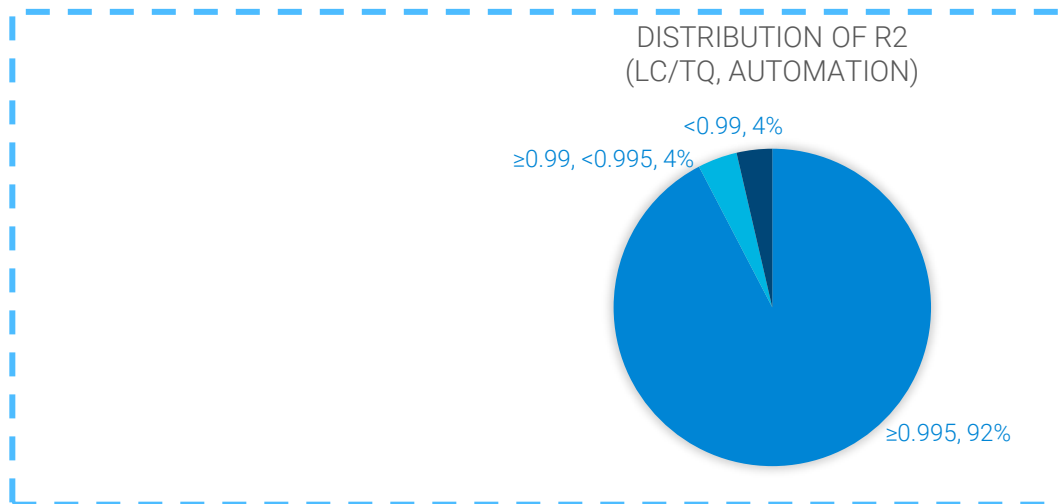


Picture: vortex

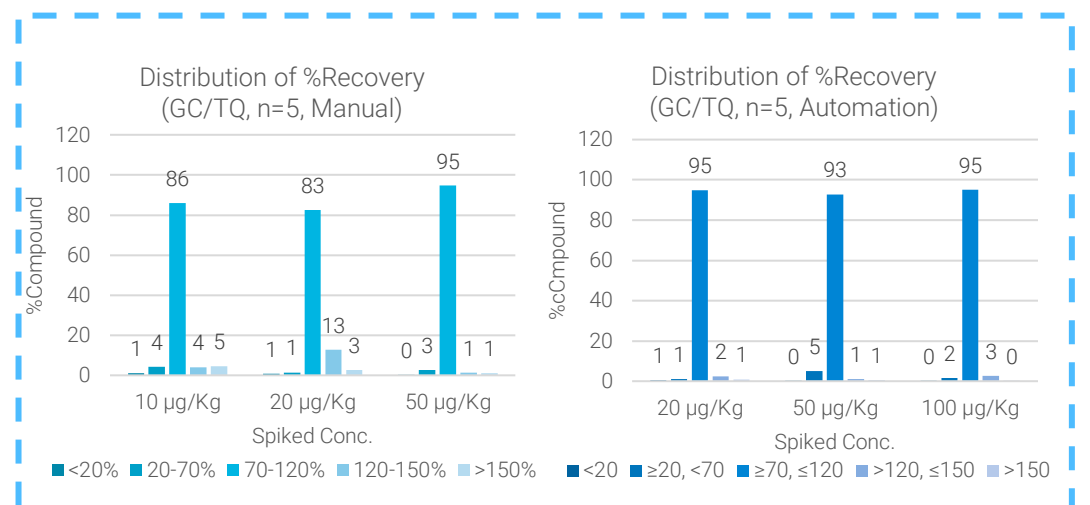
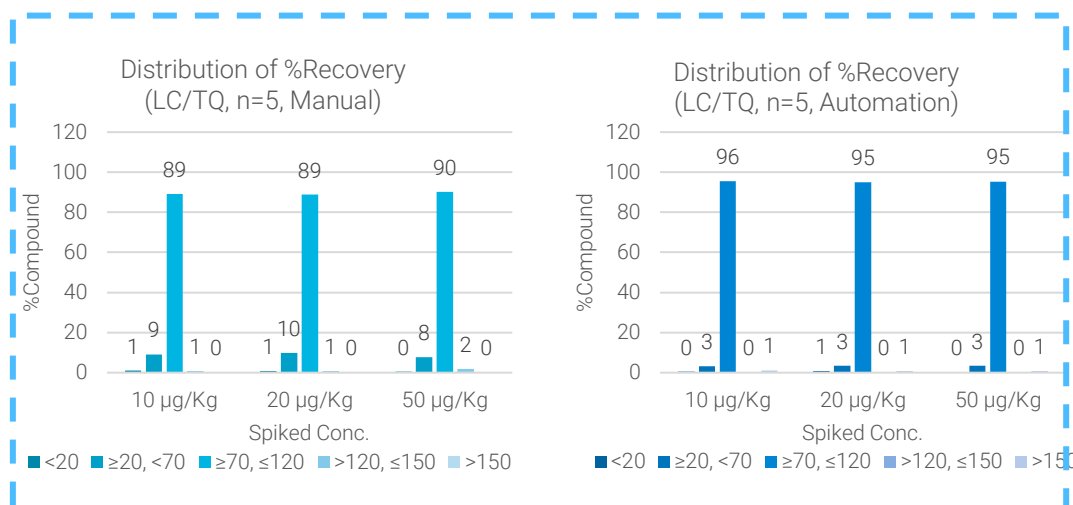


Picture: Design of μSPE

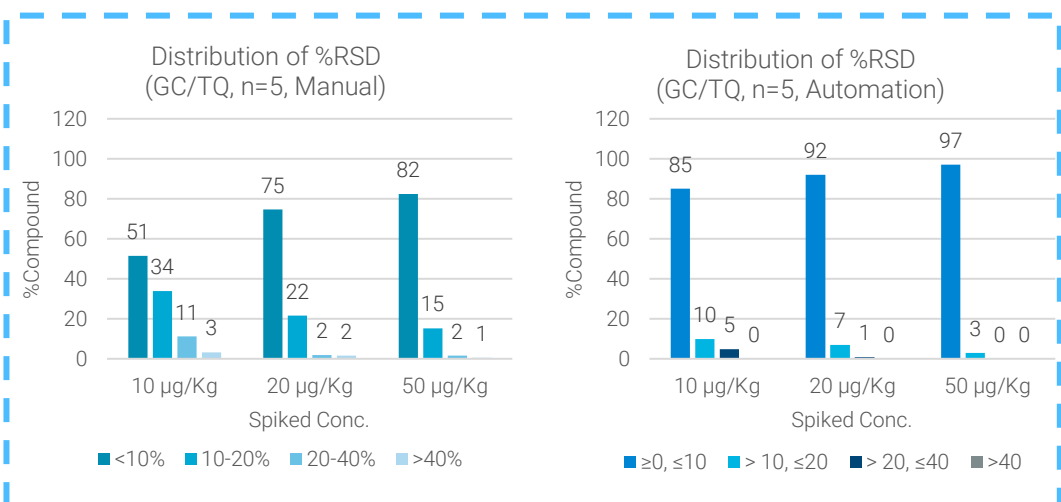
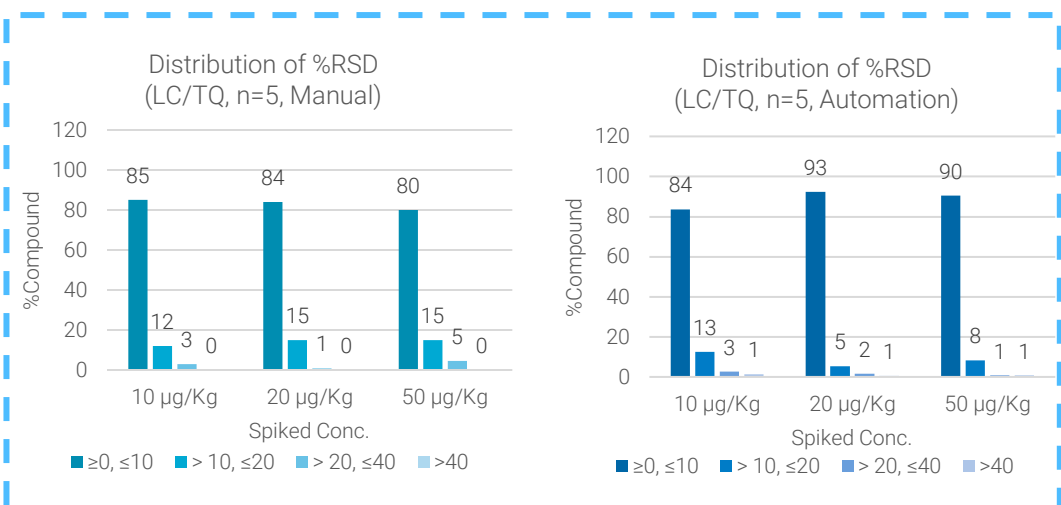
Linearity (manual vs. automation)



Accuracy (manual vs. automation)



Accuracy (manual vs. automation)



Conclusions

Full automation, high efficiency, low cost

This is the first time to develop a whole automatic sample preparation workflow for analyzing > 570 pesticides in orange by the combination of GC/MS/MS and LC/MS/MS techniques.

In general, automatic workflow has better performance than manual workflow by comparison of linearity, accuracy and repeatability of validation results done by manual and automated sample preparation.

References

- GB2763-2021: National food safety standard- Maximum residue limits for pesticides in food.
- GB23200.121-2021: National food safety standard- Determination of 331 pesticides and metabolites residues in foods of plant origin-LC/MS/MS
- GB23200.121-2018: National food safety standard- Determination of 208 pesticides and metabolites residues in foods of plant origin-GC/MS/MS