

Combustion-IC

Configuring the Thermo Scientific Cindion C-IC system for a 2-in-1 operation:

Seamless switching between combustion-IC and standalone IC with an AS-AP autosampler

Authors

Jingli Hu and Neil Rumachik

Thermo Fisher Scientific,
Sunnyvale, CA, USA

Keywords

Cindion combustion/absorption module, Dionex Inuvion IC system, Thermo Scientific Dionex AS-AP autosampler, pyrolysis

Introduction

In Thermo Scientific Application Note AN003644, a method was developed to measure total organic fluorine (TOF) in food contact materials (FCM) using combustion-ion chromatography (C-IC).¹ In this method, total inorganic fluorine (TIF) was measured by directly injecting water-extracted samples through four external injection channels. This approach, while effective, required large sample volumes and manual sample changes after every four analyses.

The Thermo Scientific™ Cindion™ Combustion Ion Chromatography System integrates the Thermo Scientific™ Dionex™ Inuvion™ Ion Chromatography System, featuring reagent-free ion chromatography (RFIC), with the Thermo Scientific™ Cindion™ Combustion/Absorption Module. This integration provides versatile 2-in-1 operation capability, enabling seamless switching between combustion-IC and standalone IC with a Thermo Scientific™ Dionex™ AS-AP Autosampler. With this system, TIF analysis can now be fully automated, eliminating manual sample changes and minimizing sample volume usage, as described in Thermo Scientific Application Proof Note AP003822.²

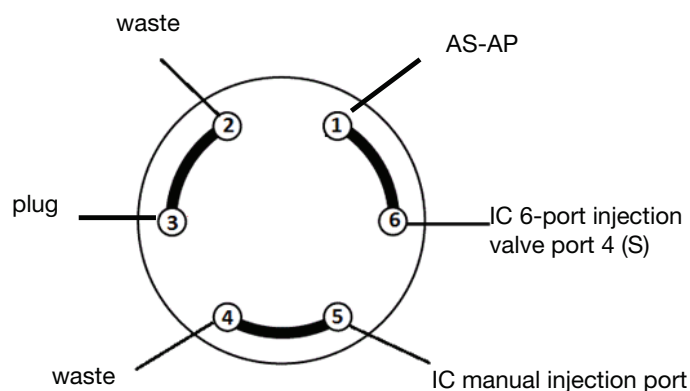
Moreover, when the Cindion combustion/absorption module is not in use, the standalone IC with the Dionex AS-AP autosampler can be employed for other IC applications, thereby maximizing the utilization of the IC system. This technical note provides step-by-step instructions for configuring the Cindion C-IC system for 2-in-1 operation.

Procedure

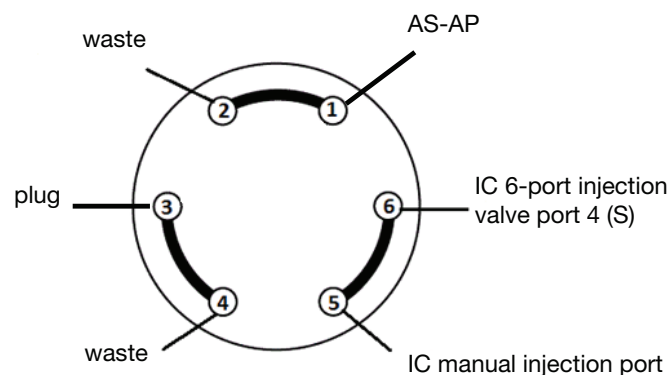
1. Install the auxiliary valve

The Dionex Inuvion IC system should already have a 6-port injection valve installed. Install an additional 6-port auxiliary valve next to the injection valve. Connect the auxiliary valve as shown in Figure 1. The auxiliary valve has two positions.

- **Position A:** Ports 1 and 6 are connected, allowing the Dionex AS-AP autosampler to deliver the sample to the IC injection valve's sample port
- **Position B:** Ports 5 and 6 are connected, allowing the sample from the IC manual injection port (connected to the Cindion C-IC system) to be delivered to the IC injection valve's sample port



Position A



Position B

Figure 1. Auxiliary valve positions A and B

2. Add the Dionex AS-AP autosampler to the instrument configuration

In the instrument configuration, follow the setup instructions for both the Dionex Inuvion IC system and Cindion C-IC system as described in the user manuals or Thermo Scientific Technical Note TN003733.³ With the auxiliary valve installed on the Dionex Inuvion IC system, the Dionex Inuvion IC system instrument configuration should display the HP_valve as checked, as shown in Figure 2, and the IC panel should display the HP valve with A and B positions, as shown in Figure 3. Connect the Dionex AS-AP autosampler cable to the Dionex Inuvion IC system and add it to the instrument configuration (Figure 4a). The default device name "Sampler" has been used for the Cindion C-IC system. Therefore, change the device name to a different name such as "SamplerASAP," as shown in Figure 4b. During the configuration check, you may encounter the warning: "More than one inject device installed for instrument" (Figure 4c). This warning can be ignored.

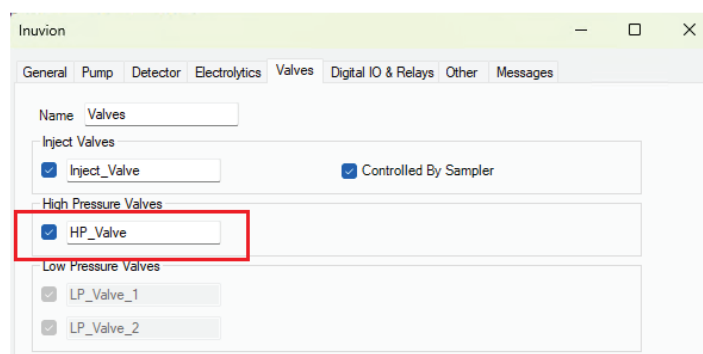


Figure 2. Dionex Inuvion IC system HP valve configuration

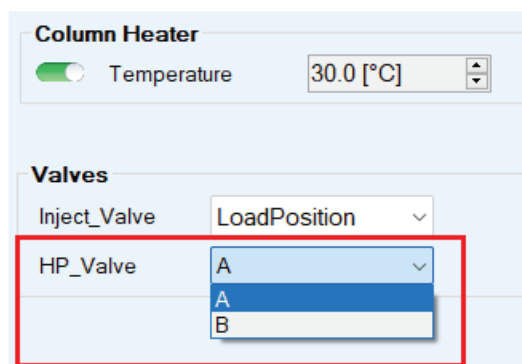


Figure 3. HP valve in Dionex Inuvion IC system panel

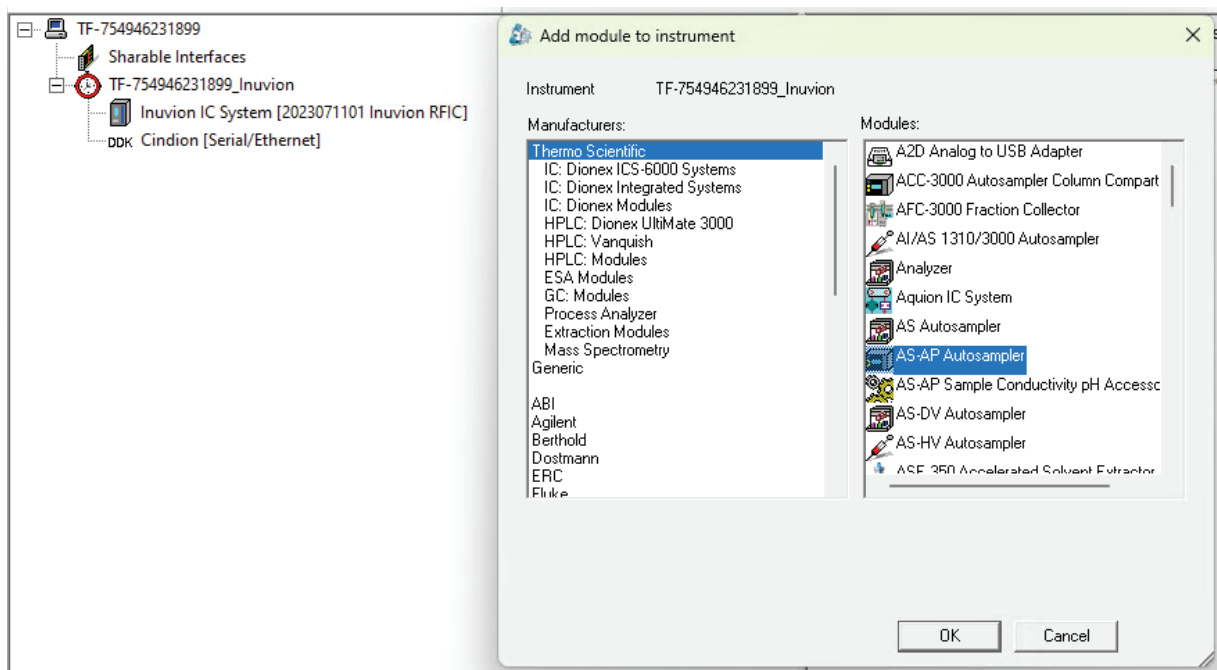


Figure 4a. Adding Dionex AS-AP autosampler to instrument configuration-step 1

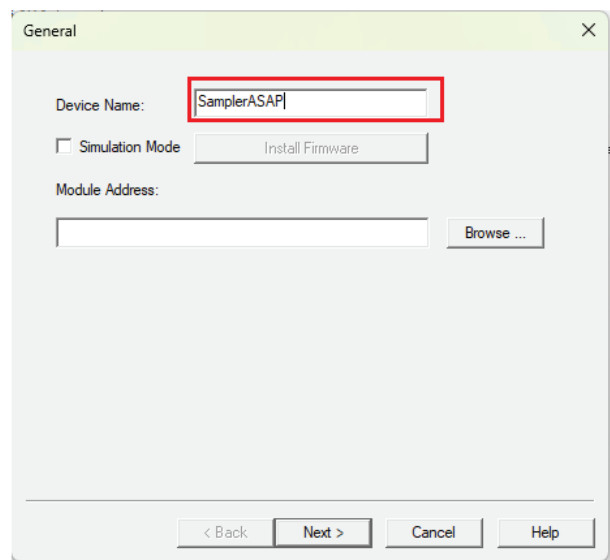


Figure 4b. Adding Dionex AS-AP autosampler to instrument configuration-step 2

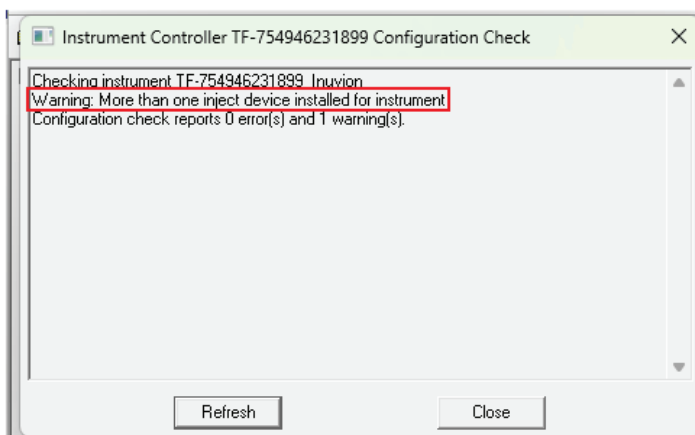


Figure 4c. Add Dionex AS-AP autosampler to instrument configuration-step 3

3. Create separate sequences for combustion-IC and standalone IC

Since the sample position information differs for combustion-IC and standalone IC sequences, it is essential to create separate sequences for each type of application. Figures 5a, 5b, and 5c illustrate the three steps for creating a sequence in combustion-IC mode. In the sequence creation wizard (Figure 5a), ensure that "Cindion.Absorber" is selected as the sampler. In sequence preview (Figure 5b), set the sample start position to SolidTray:

#, where # is the first tray position containing a sample. The

final combustion-IC sequence is created as shown in Figure 5c. Figures 6a, 6b, and 6c show the three steps for creating a sequence for standalone IC mode. In the sequence creation wizard (Figure 6a), make sure to select "SamplerASAP" as the sampler. In sequence preview (Figure 6b), set the sample start position to a typical Dionex AS-AP autosampler position such as RA1. The final standalone IC sequence is created as shown in Figure 6c. Sequence queues can be created to allow automatic switching between combustion-IC sequences and standalone IC sequences, providing flexibility in operation (Figure 7).

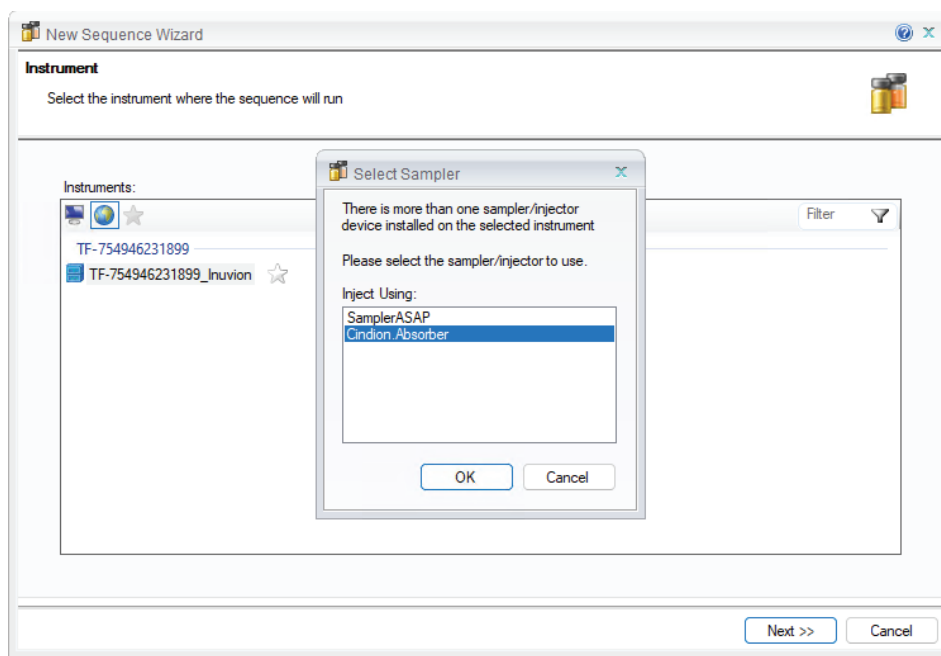


Figure 5a. Sequence creation for combustion-IC mode-step1

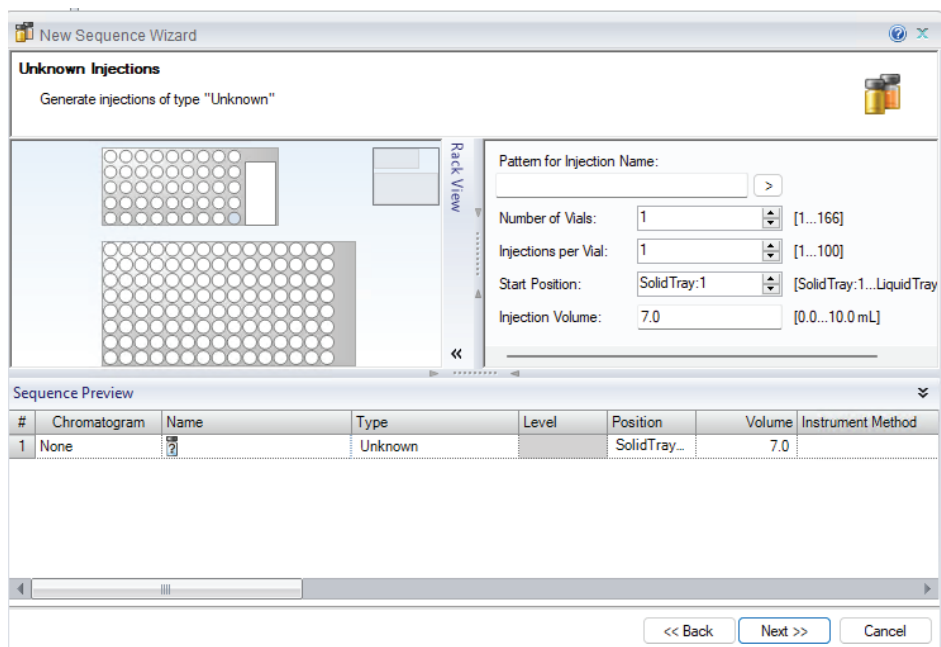


Figure 5b. Sequence creation for combustion-IC mode-step2

Sequence '2025-4-10 Config all three-CIC mode'

New

▶ Start ▼

Save

Studio

Print

Up

Insert Row

Fill Down

Lock

Filtering

Grouping

Custom Columns

Find Next

#	CD_Total	Name	Type	Level	Position	Volume [μl]	Instrument Method	Processing Method	Status
1	None		Unknown		SolidTray:1	7.0	Config all-CIC mode...	20 min IC	Idle

Click here to add a new injection

Figure 5c. Sequence creation for combustion-IC mode-step3

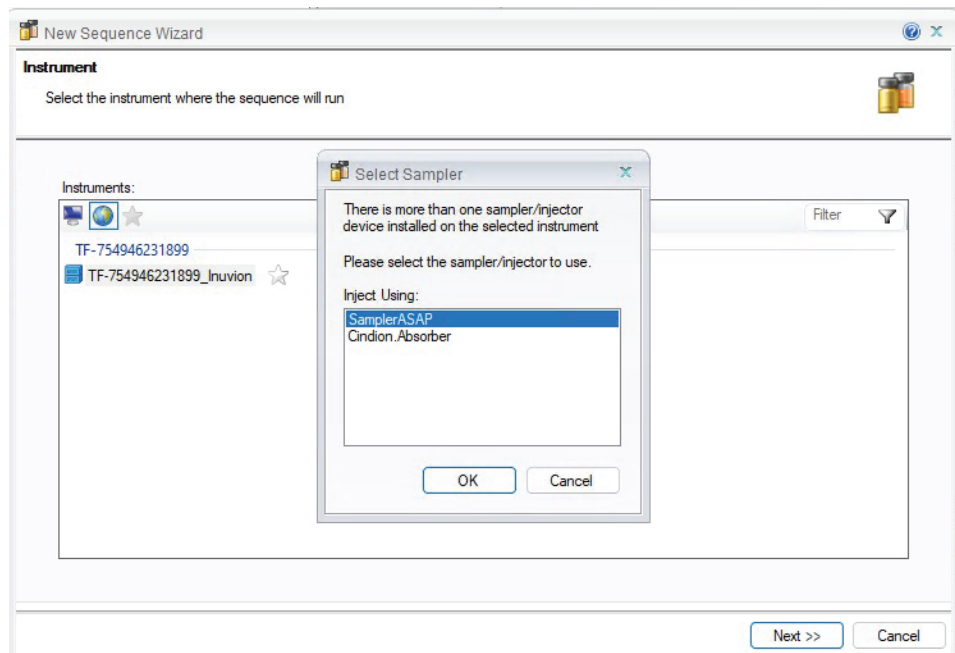


Figure 6a. Sequence creation for standalone IC mode-step1

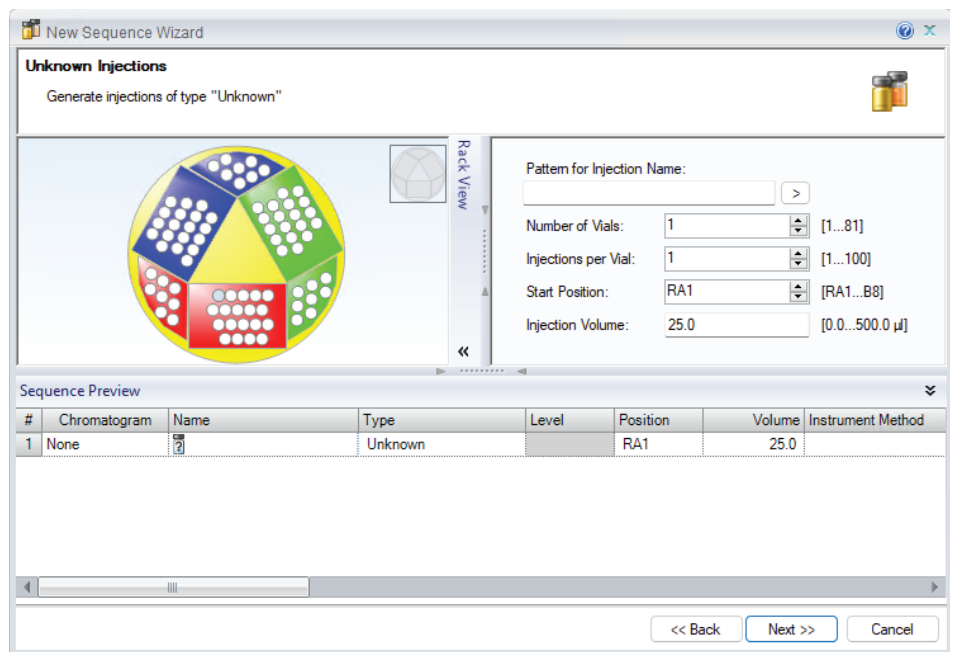


Figure 6b. Sequence creation for standalone IC mode-step2

Sequence '2025-4-10 Config all three-standalone IC mode'

New

Start

Save

Studio

Print

Up

Insert Row

Fill Down

Lock

Filtering

Grouping

Custom Columns

Find Next

#	CD_Total	Name	Type	Level	Position	Volume [µl]	Instrument Method	Processing Method	Status
1	None		Unknown		RA1	25.0	Config all-IC mode 4-9-25	20 min IC	Idle

Click here to add a new injection

Figure 6c. Sequence creation for standalone IC mode-step3

Home SamplerASAP Inuvion Cindion Audit Startup Queue Connection		
Current and Pending		
Startup	Name	Status
<input checked="" type="checkbox"/>	./ChromeleonLocal/Instrument Data/TF-754946231899/2025-4-2 Test 2 in 1/2025-4-4 Config all three-standalone IC mode	Running
<input type="checkbox"/>	./ChromeleonLocal/Instrument Data/TF-754946231899/2025-4-2 Test 2 in 1/2025-4-4 Config all three- CIC mode	Pending
<input type="checkbox"/>	./ChromeleonLocal/Instrument Data/TF-754946231899/2025-4-2 Test 2 in 1/2025-4-4 shutdown CIC	Pending

Figure 7. Sequence queue

4. Create separate instrument methods for combustion-IC and standalone IC

- Combustion-IC method:

- Create the instrument method using the wizard (Figure 8a)
- Manually insert the injection valve load position and HP valve_B command at the beginning of the instrument method script (Figure 8b). Here are the detailed step-by-step instructions
 - Step 1: Click on the “Script Editor” tab in the Instrument method
 - Step 2: Click the first command line in the script. The selected line will turn blue. Right-click on the selected line and choose “Insert Command”
 - Step 3: Insert the command “Inuvion.Valves.Inject_Valve.LoadPosition”
 - Step 4: Repeat the previous step to insert the command “Inuvion.Valves.HP_Valve.B”
 - Step 5: Confirm both commands have been inserted successfully

- Manually insert the injection position duration 360 seconds command after Inuvion CD Autozero into the instrument method script (Figure 8c)
- Delete any Dionex AS-AP autosampler-related commands from the script editor (Figure 8d):

- Step 1: Locate the command that contains the name you chose when configuring the AS-AP. In this example, the name is “SamplerASAP”
- Step 2: Click the commands and the selected command will turn blue
- Step 3: Press the “delete” key on your keyboard or right-click on the selected command and choose “delete”

- Standalone IC method:

- Create the instrument method using the wizard (Figure 9a)
- Manually insert the HP valve_A command at the beginning of the instrument method script (Figure 9b)
- Remove any Cindion C-IC system-related commands from the script (Figure 9c)

Instrument Method Wizard - Cindion: Cindion Settings

Cindion Settings for Cindion.

Sample type
Solid

Combustion Autosampler properties

Rinse Cycles	1	[0...10]
Rinse Volume	200	[0...250 µL]
<input checked="" type="checkbox"/> Decompress		
Wash Cycles	1	[0...10]
Wash Volume	100	[0...250 µL]
Pump Cycles	3	[0...10]
Sample Volume	200	[0...250 µL]
Pump Volume	1	[0...250 µL]
Sample Fill Dwell Time	3	[0...250 s]
Inject Volume	250	[0...250 µL]

Boat Ramp

Speed 1	3	[1...20 mm/s]
Position 1	75	[0...200 mm]
Duration 1	60	[0...3600 s]
<input checked="" type="checkbox"/> Enable		
Speed 2	3	[1...20 mm/s]
Position 2	150	[0...200 mm]
Duration 2	300	[0...3600 s]
<input type="checkbox"/> Enable		
Speed 3		[1...20 mm/s]
Position 3		[0...200 mm]
Duration 3		[0...3600 s]

Carrier Gas Selection
Argon

Combustor properties

Heater 1	1050	[0...1150 °C]
Heater 2	1050	[0...1150 °C]
Argon carrier	100	[0...500 ml/min]
Oxygen primary	300	[0...500 ml/min]
Turbo	100	[0...500 ml/min]

Absorber properties

Backflush Volume	7	[0.0...10.0 mL]
Rinse Syringe Volume	15.0	[0.0...20.0 mL]
Rinse Syringe Cycles	1	[0...10]
Rinse Pathway Volume	5.0	[0.0...20.0 mL]
Rinse Pathway Cycles	2	[0...10]
Rinse Vial Volume	14.0	[0.0...20.0 mL]
Rinse Vial Cycles	2	[0...10]
Rinse Transfer Time	20	[0...255 s]

GasBox properties

Loop cycles	0	[0...10]
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Figure 8a. Instrument method creation for combustion-IC-step1 (create method using instrument method wizard)

Step 1

Instrument Method

- Overview
- Cindion
- Pump (Invision: Pump)
- Eluent Generator (Invision: Eluent_Generator)
- CR-TC (Invision: CR_TC)
- Sampler (AS-AP: SamplerASAP)
- Conductivity Detector (Invision: CDet)
- Suppressor (Invision: Suppressor)
- Column Heater (Invision: Column_Heater)
- System
- Startup
- Shutdown
- Script Editor

Step 2

Time	Command	Value
0	{Initial Time} Instrument Setup	
1	Wait	SamplerASAP.Ready, Run=Hold, Timeout=Infinite
2	on.Pump.Flow.Nominal	0.3 [ml/min]
3	lerASAP.TempCtrl	Off
4	lerASAP.CycleTime	0 [min]
5	lerASAP.LoopOverflow	10.000
6	lerASAP.InjectMode	PushFull
7	lerASAP.BufferWashFactor	2.000
8	lerASAP.WashDispSpeed	20.0 [µl/s]
9	lerASAP.InjectWash	AfterInj

Step 3

Invision.Valves.Inject_Valve.LoadPosition

Step 4

Invision.Valves.HP_Valve.B

Step 5

Time	Command	Value
0	{Initial Time} Instrument Setup	
1	Invision.Valves.Inject_Valve.LoadPosition	
2	Invision.Valves.HP_Valve.B	

Figure 8b. Instrument method creation for combustion-IC-step2 (Add injection valve load position and HP-valve B into script)

70	0.000	Start Run	
71		Inuvion.Pump.Pump_Pressure.AcqOn	
72		Inuvion.CDet.CD.AcqOn	
73		Inuvion.CDet.CD_Total.AcqOn	
74		Inuvion.CDet.Autozero	
75		Inuvion.Valves.Inject_Valve.InjectPosition	Duration=360

75		Inuvion.Valves.Inject_Valve.InjectPosition	Duration=360
76	0.000		Duration = 20.000 [min]
77		Pump	
78		ReadAll	
79		Valves	
80	6.000	HP_Valve	8.00 [mM]
81		Inject_Valve	8.00 [mM]
82	9.000	InjectPosition	
83		LoadPosition	75.00 [mM]
84	12.000	ReadAll	
85		Reset_Valve	75.00 [mM]
86	20.000	State	8.00 [mM]

Figure 8c. Instrument method creation for combustion-IC-step3 (add 360 second injection duration to script)

3	Wait	SamplerASAP.Ready, Run=Hold, Timeout=Infinite
5	SamplerASAP.TempCtrl	Off
6	SamplerASAP.CycleTime	0 [min]
7	SamplerASAP.LoopOverfill	10.000
8	SamplerASAP.InjectMode	PushFull
9	SamplerASAP.BufferWashFactor	2.000
10	SamplerASAP.WashDispSpeed	20.0 [µl/s]
11	SamplerASAP.InjectWash	AfterInj
12	SamplerASAP.WashSpeed	20.0 [µl/s]
13	SamplerASAP.WashVolume	250.0 [µl]
14	SamplerASAP.SampleHeight	2.000 [mm]
15	SamplerASAP.WasteSpeed	20.0 [µl/s]
16	SamplerASAP.DispenseDelay	2.0 [s]
17	SamplerASAP.DispSpeed	5.0 [µl/s]
18	SamplerASAP.DrawSpeed	10.0 [µl/s]
19	SamplerASAP.DrawDelay	2.0 [s]
20	SamplerASAP.DilutionMixDispenseSpeed	60.0 [µl/s]
21	SamplerASAP.DilutionMixIterations	3
22	SamplerASAP.DilutionMixSpeed	30.0 [µl/s]
81	SamplerASAP.PunctureOffset	0 [mm]
89	SamplerASAP.Inject	

Figure 8d. Instrument method creation for combustion-IC-step4 (delete all ASAP related command from script editor)

Instrument Method Wizard - Sampler (AS-AP; SamplerASAP): Injection Mode

Injection Mode

Inject Mode: PushFull

	Actual	Recommended	
Flush Volume:		N/A	Diverter Valve Position: <input checked="" type="radio"/> Position 1 <input type="radio"/> Position 2
Flush Volume 2:		N/A	
Loop Overfill:	10.000	5.000	[1.000...10.000]
Capillary Overfill:	50.000	N/A	[20.000...200.000]
Partial Cut Volume:	10.0	N/A	[2.0...100.0 µl]

Accept recommended values

Cycle Time: 0 [0...999 min]

☐ Sample Prep Overlap

☐ Temperature Control

Temperature: 4.0 [4.0...60.0 °C]
Deviation: 1.0 [None...10.0 °C]
☐ Wait for Temperature

☐ Reagent Flush

Source Vial: CurrentVial
Source Volume: 250.0 [1.0...10000.0 µl]

< Back Next > Cancel Help

Figure 9a. Instrument method creation for standalone IC-step1 (create method using instrument method wizard)

	Time	Command	Value
0	{Initial Time}	Instrument Setup	
1		Inuvion.Valves.HP_ValveA	
2		Wait	SamplerASAP.Ready, Run=Hold, Timeout=Infinite

Figure 9b. Instrument method creation for standalone IC-step2 (Add HP-valve A into script)

22	Cindion.Absorber.carrierGasSelection02EnableProperty	Argon			
23	Cindion.Absorber.rinseTransferTimeProperty	20 [s]	83	Cindion.startPrepCommand	
24	Cindion.Furnace.duration1Property	60 [s]	84	Wait	Cindion.AbsorberReady
25	Cindion.Furnace.boatRamp3EnableProperty	0			
26	Cindion.Furnace.boatRamp2EnableProperty	1	86	Cindion.Absorber.Inject	
27	Cindion.Gasbox.nextLoopDelayGasProperty	2 [s]			
28	Cindion.Gasbox.loopDwellTimeProperty	3 [s]	95	Cindion.startCleanCommand	
29	Cindion.Gasbox.nextLoopDelayLPGProperty	15 [s]			
30	Cindion.Gasbox.loopInjectTimeProperty	15 [s]	106	Wait	Cindion.Absorber.m_ReadyCleanPro perty
31	Cindion.Gasbox.loopCyclesProperty	0			
32	Cindion.Gasbox.loopFillTimeProperty	5 [s]			
33	Cindion.Sampler.methodSampleTypeProperty	Solid			
34	Cindion.Sampler.InjectionVolumeProperty	250 [µL]			
35	Cindion.Sampler.WashVolumeProperty	100 [µL]			
36	Cindion.Sampler.SampleDwellTimeProperty	3 [s]			
37	Cindion.Sampler.PumpVolumeProperty	1 [µL]			
38	Cindion.Sampler.SampleVolumeProperty	200 [µL]			
39	Cindion.Sampler.configurationPumpCyclesProperty	3			
40	Cindion.Sampler.configurationWashCyclesProperty	1			
41	Cindion.Sampler.configurationDecompressSampleVialProperty	1			
42	Cindion.Sampler.RinseVolumeProperty	200 [µL]			
43	Cindion.Sampler.configurationRinseCountProperty	1			
44	Cindion.Absorber.rinsePathwayCyclesProperty	2			
45	Cindion.Absorber.rinseSyringeCyclesProperty	1			
46	Cindion.Absorber.rinseVialCyclesProperty	2			
47	Cindion.Absorber.rinseVialVolumeProperty	14.0 [mL]			
48	Cindion.Absorber.rinsePathwayVolumeProperty	5.0 [mL]			
49	Cindion.Furnace.duration2Property	300 [s]			
50	Cindion.Furnace.position2Property	150 [mm]			
51	Cindion.Furnace.speed2Property	3 [mm/s]			
52	Cindion.Furnace.position1Property	75 [mm]			
53	Cindion.Furnace.speed1Property	3 [mm/s]			
54	Cindion.Furnace.mfc3SetProperty	100 [ml/min]			
55	Cindion.Absorber.backflushVolumeProperty	3.0 [mL]			
56	Cindion.Absorber.rinseSyringeVolumeProperty	15.0 [mL]			
57	Cindion.Furnace.mfc2SetProperty	300 [ml/min]			
58	Cindion.Furnace.mfc1SetProperty	100 [ml/min]			
59	Cindion.Furnace.heater2SetProperty	1050 [°C]			
60	Cindion.Furnace.heater1SetProperty	1050 [°C]			

Figure 9c. Instrument method creation for standalone IC-step3 (Delete all Cindion related commands from script editor)

Conclusion

The integration of the Dionex Inuvion IC system with the Cindion combustion/absorption module enables a flexible and efficient 2-in-1 operation, seamlessly switching between C-IC and standalone IC with the Dionex AS-AP autosampler. This configuration simplifies the total inorganic fluorine (TIF) analysis process, eliminating the need for manual sample changes while minimizing sample volume usage. The added flexibility in operation not only enhances the system's utility for TIF analysis but also allows for other ion chromatography applications when the combustion/absorption module is not in use. By following the provided step-by-step instructions for configuring the system, users can ensure a smooth transition between applications, thus maximizing both efficiency and productivity.

References

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3. Christison T, Rumachik N (2025) Technical Note TN003733: Configuring a combustion-ion chromatography system using a complete workflow, Thermo Fisher Scientific, Sunnyvale, CA, USA.

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